

Aseismic Design of Machine Structure

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In §2. the evaluation method for vibration characteristics of piping systems are studied, and several examples are shown. In §3. the machine structure is simulated into analog computer with two-degree-of-freedom system, the response spectrum analysis is performed and the general principle of aseismic design is investigated. It is discussed that the method to obtain the maximum acceleration amplification factor for various parameter by statistical approach with the assumption, the earthquake to be a random process in §4.

§1. Introduction

At a nuclear power plant even a slight damage of the piping system which is related to primary coolant system in reactor core or radioactive fluid system would lead to serious hazard to human life. To prevent such a hazardous accident under a strong earthquake condition a new design concept of piping system and machine structure should be developed. (1)

The authors have been developing them for these several years under supervising of Professor Fujii, the University of Tokyo. A part of our jobs has been done as an activity of the Sub-committee on developing of aseismic design of machine-structure in the Japan Society of Mechanical Engineers. At §2 the authors mainly refer to the job of Dr. Shibata and Mr. Shigeta, and §3 and §4 to the job of Dr. Sato.

The flow chart of the aseismic design is as Fig. 1. The first step of the aseismic design is the evaluation of natural frequencies (or eigenvalues) and mode shapes of the structure. To evaluate those of a piping system is more difficult than those of other structures. In some cases the frequency of its fundamental mode may be extreme low and one or several higher modes may co-incide with dominant frequencies of the building and ground motion. Moreover, by the effects of additional masses and spring occasionally several modes may concentrate in very narrow range.

If the piping system is attached to the building-structure, lower mass system, the whole system will be able to simulate as two-degree-of-freedom system. As for piping system each natural frequency can be dealt with as if it is one-degree-of-freedom system. As the result of analog computation of such systems for earthquake record several principles for aseismic design of general machine structure was made clear. And it is proposed that a simple evaluation of response acceleration using table by a statistical computation about the maximum.

§2. Evaluation of Natural Frequencies and Modes (2), (3)

§2.1. Approach to coding and Computation

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The authors use the assumption that each portion of the piping system is treated as a simple beam, that is:

- (1) neglect the effect of an axial force on the flexural rigidity.
- (2) neglect the effect of the shearing force and the rotating inertia.
- (3) neglect the unbalance of the forces (including the gravity force) caused by the geometric deformation of the structures.
- (4) neglect all sorts of internal dampings.
- (5) the cross-section should be annular.
- (6) neglect the distributed mass for the torsional vibration.

The transfer matrix of each straight section can be written by a matrix $[M]_i$. The transfer matrix of a whole piping system or beam is obtained by multiplying the matrices from one end to the other end.

$$[M]_{n,0} = [M]_n * [M]_{n-1} * \dots * [M]_1 \quad (2.1)$$

According to the boundary condition of both ends, some quadrant of the transfer matrix acts as the eigen value or the frequency equation of this system.

$$[M]_{n,0} = \begin{bmatrix} M_d & M_{df} \\ M_{fd} & M_f \end{bmatrix}_{n,0} \quad (2.2)$$

$$\det |M_{df}| = 0 \quad \text{for "Fix-Fix" condition} \quad (2.3)$$

We can not solve this equation explicitly, but can get the roots through the step by step change of it and iteration method. The accuracy of each root checked as the relative one between the n-1 th iteration step and the n th step.

$$\epsilon > \left| \frac{\lambda^{(n-1)} - \lambda^{(n)}}{\lambda^{(n)}} \right| \quad (2.4)$$

The elements of the individual transfer matrix of a piece are usually some combination of trigonometric function and hypabolic one. (Table 1) Vector Q represents a dimensionless displacement and force vector.

$$Q = \begin{bmatrix} \bar{y} \\ \alpha \\ \bar{f} \\ \bar{m} \end{bmatrix} = \begin{bmatrix} y / \frac{L}{\lambda} \\ \alpha \\ f / \frac{\lambda^2 EI}{L} \\ m / \frac{\lambda EI}{L} \end{bmatrix} \quad \begin{array}{ll} y : \text{displacement} & (2.5) \\ \alpha : \text{gradient} & L : \text{length} \\ f : \text{force} & EI : \text{flexural rigidity} \\ m : \text{moment} & \rho : \text{line density} \end{array}$$

In the transfer matrix of the original form (4), derivatives or integrals of the vector elements with respect to the co-ordinate ξ appear as such forms, $\lambda \sin \lambda \xi$ or $\frac{1}{\lambda} \sin \lambda \xi$

but, to keep the order of the values of each element uniform, the authors eliminate the linear terms of λ as shown in Table 1.

The values of the determinant of the eigen-value equation is smaller than a value of each element of the matrix at the neighbourhood of its roots. So the lowest significant digit of each element must situate at the lower order than that of the determinate in the iteration process. A type of the numerical calculation in the determinant corresponds to

$$\cosh^2 \lambda \xi - \sinh^2 \lambda \xi - 1 = 0 \quad (2.6)$$

in the case of a simple beam. If the lowest significant digit of $\cosh^2 \lambda \xi$ or $\sinh^2 \lambda \xi$ is larger than unity, the value of the equation (6) does not have any meaning for its comparison to zero. The straight line in Fig. 3 is given by the following equation,

$$\log \delta (\text{number of digits}) = \log \delta_{sc} - 2 \times \lambda \times \log e \quad (2.7)$$

x marks in Fig. 3 also show numbers of significant digits required in the case of Z shaped beam (cf. Fig. 5) for the accuracy 5×10^{-4} . Two chain lines show the limits, the upper one comes from the word length of the computer (length of double precision word of IBM 7090 is 16 digits) and the lower one comes from the accuracy, which required, of eigen-values λ_j . In the section beyond the point at which the upper limit crosses the straight line, an approximate root may not situate in the neighbourhood of the real root with the given accuracy ϵ . Because the approximate root which has been obtained in this section only means two successive values of an approximate root standing within the accuracy ϵ by chance on an iteration process.

If we use single precision arithmetic for this computation, in the case of 5×10^{-4} accuracy, we would obtained the correct approximate roots only for the section less than λ_j is 12.

To obtain the mode shape for each root of the eigen-value or the natural frequency, we have to solve the equation of the supporting condition. The equation in the case of "Fix-Fix" support condition is as follows:

$$[M_{df}] [F_0] = [0] \quad (2.8)$$

Because the determinate of M_{df} is equal to zero, we can choose arbitrary one out of the elements in vector F_0 and put it as a unit. It is as easily as the whole matrix to obtain the transfer matrix from one end to a point on the beam. The displacement and force at the point ξ are given by the following equation,

$$\begin{bmatrix} D \\ F \end{bmatrix}_{\xi} = \begin{bmatrix} M_{df} \\ M_f \end{bmatrix} * [F_0]_{0\xi} \quad (2.9)$$

§2.2 Effect of Additional Masses, Dash pots and Springs

There are two ways to take the effect of them into account. One of them is using the transfer matrix expressed as the impedance of the additional element or the branch at the junction point. Of course, for dash pots or other sorts of energy dispersion devices the matrix should be expressed with complex number. The impedance of the branch fixed at the other end can be written as

$$Z = [M_f][M_{df}]^{-1} \quad (2.10)$$

M_f and M_{df} are parts of the transfer matrix from the fixed end to the junction.

The other way is as follows: We assume that we already knew the natural frequencies ν_j and their normal modes $X_j(x)$ of the system, and that we would plan to add some additional elements (masses m_k , dash pots C_k and springs k_k) to it. The frequency equation is given by the following form.

$$\det. \left| \delta_{lk} - \frac{1}{M_t} \sum_j \frac{m_k p^2 - k_k - i C_k p}{\nu_j^2 - p^2} X_j(l) X_j(k) \right| = 0$$

$$l, k = 1, \dots, n \quad \begin{cases} \delta_{lk} = 1 & \text{for } l = k \\ \delta_{lk} = 0 & \text{for } l \neq k \end{cases} \quad (2.11)$$

How the region of j (the number of terms) should be is not definite, but for the minor additional elements only the first term or the first two terms should be considered.

§2.3. Evaluation of the forces and moments under an earthquake loading .

To obtain the moment distribution on the piping, we must calculate the exiting co-efficient I_j and the amplification factor A . ($A = \alpha/\alpha_g$ ref. § 3.) I_j can be calculated from the summation of displacement, of which the direction is parallel to that of the external acceleration, weighting with its mass distribution. n_j represents the factor of normalizing the displacement. Then the displacement and force vector under an external acceleration f becomes.

$$\begin{bmatrix} y \\ \alpha \\ f \\ m \end{bmatrix} = \frac{A I_j f}{n_j} \begin{bmatrix} \frac{1}{\lambda_j^3} \frac{PL^4}{EI} \times \bar{y} \\ \frac{1}{\lambda_j^3} \frac{PL^2}{EI} \times \bar{\alpha} \\ PL/\lambda_j \times \bar{f} \\ PL^2/\lambda_j^2 \times \bar{m} \end{bmatrix} \quad (2.12)$$

2.4. Examples of the eigen-values and modes

* Simple beam; To check the program, the authors choose a simple straight beam. The eigen-value of the fundamental mode of the fixed beam is calculated as the three pieces one. It is not necessary to divide a strait section to smaller ones as this example. Here, the authors only want to check the effects of matrix multiplications. The interval of steps is 0.1, and the accuracy is changed from 5×10^{-4} to 5×10^{-9} . (Table 2.) Dr. Young (5) at Texas University got the value in the last row of Table 2, and he guaranteed the accuracy of 8 digits.

* Zshaped beam; The second example is Zshaped beam, which consists of three pieces, shown in Fig. 4 and Fig. 5. The eigen-values of the vibration parallel of the beam to the plane and the perpendicular one are shown. The values in the lower rows Table 3 are the experimental values obtained with models which are made of steel wire. The eigen values vs. the length of the third leg are shown in Fig. 4. This figure may be use for judging the approximate natural frequency of a complex beam. The examples of mode shape are shown in Fig. 5 and Fig. 6. The former one is that of the plane Z shaped beam and compared to the deformation curve plotted from the photograph.

* L shaped beam; To check the effect of longitudinal vibration, the authors use the in plane vibration of the isosceles L shaped beam. x marks in Fig. 7 are the values which computed by Professor Takahashi, Yamagata University.

The authors conclude that the code of this program works properly from the results of the several examples above mentioned. For these examples, Computer Center of the University of California at Berkeley offered their subsidized time to us.

3. The building-machine structure system response.

The response spectrum of single-degree-of-freedom linear system is precisely studied by G.W. Housner and his co-workers (6), which simulate the building-structure. In our country when the atomic power plant construction had been started, the dynamic behaviour of the piping or other machine-structure during earthquake and its aseismic design were newly discussed. To analyse these problems the analog computer was used, the building, machine-structure system can be simulated two-degree-of-freedom system with appropriate damping coefficient and small mass ratio. The differential equations are given by (3-1)

$$\begin{cases} \ddot{x}_m + 2\omega_m h_m \dot{x}_m + \omega_m^2 x_m - (2\omega_m h_m \dot{x}_b + \omega_m^2 x_b) = -\alpha(t) \\ -\gamma(2\omega_m h_m \dot{x}_m + \omega_m^2 x_m) + \ddot{x}_b + (2\omega_b h_b + \gamma \cdot 2\omega_m h_m) \dot{x}_b + (\omega_b^2 + \gamma \omega_m^2) x_b = -\alpha(t) \end{cases} \quad (3-1)$$

when the suffix m, b mean machine and building, that is, upper and lower system respectively, m : mass, $\gamma = M_b/M_m$: mass ratio, h : damping ratio to critical damping, ω ; no-damped circular frequency, x : relative displacement to the ground of mass

Fig. 8 is the response spectrum of upper mass for El Centro earthquake (May 18, 1940) in which the abscissa is the period of the upper system

that corresponds to the machine-structure, the ordinate is the maximum response of the upper system response.
 $\gamma = 0$ means that lower system has no force reaction from upper system. Points are plotted by the maximum value of responses and the parameter of several curves is the period of lower mass system. To look over this results, we need to refer the response spectra of one mass system. Fig. 9 shows it and it has the extreme value at the period 0.2, 0.5, 0.9 sec.

Now let T_b be the period of lower mass system, T_m that of upper mass system and T_g the ground dominant period. About the spectrum of $T_b=0.2$ sec in Fig. 8, the acceleration amplification factor A which is the ratio of the maximum response to the maximum ground acceleration attains to the maximum at $T_m=0.2$ sec and for other T_b 's it shows also the maximum at $T_b=T_m$ except such example that in case $T_b=0.8$ sec the maximum does not occur at same T_m , but at $T_m=0.9$ sec. These show that the coincidence of both structure periods should be evaded at first from the viewpoint of the aseismic design of machine-structure.

Of the velocity and the displacement the fact that when $T_b=T_m$, the response reaches to the maximum for a T_b , is not applicable, for example about the displacement response spectrum in case T is rather small it does not give the maximum but the extreme at $T_b=T_m$ and the maximum occurs at longer period.

It seems that the period 0.2, 0.5, 0.9 sec have any relation to T_g from Fig. 9, so its effect to the upper system through the lower system must be taken into consideration. Thinking of the spectra of $T_b=0.2, 0.5$ sec in Fig. 8. At first about the former, at $T_m=T_b=0.2$ sec the amplification factor reaches to the maximum and the spectrum near $T_m=0.5$ sec does not decrease steeply but holds rather constant, then it can be supposed that the upper system receives a little effect of T_g . About the latter at $T_m=0.2$ sec it does not seem to be given the effect of the peak at $T_g=0.2$ sec. To study these effect, the relation among T_u , T_d and T_b are examined which will be mentioned later. Moreover a statistical computation makes it clearer.

About two-mass-spring system in case that the damping of the upper mass system is very small and $T_b=T_m$, the time that the maximum occurs in the response of a oscillator is further lag than that of earthquake record. Because the mass is so small that the behaviour shows quasi-resonance and vibrate nearly with the first mode.

In anyway as for the acceleration, $T_b=T_m$ makes the worst condition, now another spectrum which is shown in Fig. 10 can be driven from Fig. 8 by connecting such points. The ratio to critical damping is selected as parameter. Though the amplification factor is larger than that of one mass system, figures are analogous to it, let us call it T_b-T_m response spectrum of two-mass-spring system. The same spectra about the velocity and displacement are also analogous, such as the velocity spectrum is constant and the displacement increases with period.

The effect of damping is remarkable in Fig. 10, this means that in case the coincidence of both system periods cannot be evaded inevitably, the next method is to attach the damper between both structures. This can be done because the machine structure or piping is usually much smaller than the build-

ing-structure.

These analysis are also performed about Kushiro (Dec. 24, 1961), Saitama (Feb. 14, 1956), partly Taft (July 21, 1952) and some results are obtained. for $\gamma=0$, 0.01 , $h_b=0.07$

1) When $T_b=T_m$ or $T_b=T_m$, the response of the machine-structure shows the worst condition especially in shorter period about the acceleration, in longer period about the displacement.

2) A at $T_b=T_m$ has the maximum at a period where that of one mass system becomes the maximum.

3) When one mass system response spectrum shows bi-extreme characteristic, in case of two mass system it has the tendency that the maximum occurs at shorter period.

4) The T_b-T_m acceleration response spectrum has a maximum for a T_b .

5) The T_b-T_m velocity and displacement response spectrum show that it is nearly constant and increases for larger period respectively.

6) The tendency that A increases for small or h_m is remarkable near $T_b=T_m$.

7) When h_m is large, the maximum values of T_b-T_m response spectra are constant for any earthquake records.

8) If T_u , T_l are the period where the amplification factor is a half of the maximum for a spectrum of T_b , then (for $h_m=0.02$)

$$T_b > T_g : T_u/T_b = 1.2 \quad T_l/T_b = 0.6, \quad T_b < T_g : T_u/T_b = 1.6 \quad T_l/T_b = 0.7$$

9) If the ground dominant, building-structure, machine-structure periods are know, we can guess the response spectra of two-mass-spring system from T_b-T_m response spectra using 8) without computing it precisely.

Such response spectrum computation was also studied in case that only the building structure has the elasto-plastic characteristic. Generally speaking, the amplification factor of machine-structure decreases even when $T_b=T_m$ because the restoring force of lower mass system is limited. But the period of lower mass spring system is changed apparently, so it makes sometimes the condition worse than that of the linear system considering the number of the repetition during an earthquake. By the analysis of response spectra for El Centro earthquake, the next formula can be induced.

$$A_m' = k \cdot \frac{F_b}{F_g} \cdot \frac{A_m}{A_b} \quad (3-2)$$

where A_b : A of one mass linear response spectrum. A_m : A of T_b-T_m linear response spectrum. F_b : Lower mass acceleration which corresponds to yield force. F_g : Earthquake maximum acceleration. F_1 : Response acceleration of one mass linear system (which can be given from spectrum) F_2 : Response acceleration that can be given from linear T_b-T_m response spectrum. F_{N2} : Upper mass acceleration that can be given from T_b-T_m response spectrum of lower mass system nonlinear. A_m : Acceleration amplification factor of lower mass system nonlinear T_b-T_m response spectrum.

$$k = (F_{N2}/F_2) / (F_b/F_1)$$

$$\begin{array}{ll}
h_m = 0.007 : & \bar{R} = 0.8 - 2.0 \\
h_m = 0.02 : & \bar{R} = 0.8 - 1.5 \\
h_m = 0.1, 0.2 : & \bar{R} = 0.8 - 1.2
\end{array} \quad (3-3)$$

Thus if we compute linear and nonlinear acceleration response spectrum of one mass system and the linear T_b-T_m response spectrum, the rough estimation of A_m can be done.

4. The statistical computation of response.

To generalise the response computation and to make it easy to know the acceleration amplification factor, a statistical computation (7) was tried. The earthquake was supposed to be a random process which is the stationary time function with gaussian distribution at the basement, has the constant power spectrum, and the ground has the characteristic studied by Kanai (8). Moreover to compute reasonably the high and low pass filter is attached to it, that is,

$$H_g(s) = \frac{2\omega_g h_g s + \omega_g^2}{s^2 + 2\omega_g h_g s + \omega_g^2} \cdot \frac{s^2}{(1 + \Psi_1 s)^2} \cdot \frac{1}{(1 + \Psi_2 s)^2} \quad (4-1)$$

Ψ_1, Ψ_2 are decided from the breakpoint of the filter characteristic. It is supposed that the maximum will occur when the extreme probability density function $p(y)$ become small enough. $p(y)$ is given as (9) (10)

$$p(y) = \frac{1}{2\pi} e^{-\frac{y^2}{2\varepsilon^2}} + y \exp\left(-\frac{y^2}{2}\right) \left(1 + \operatorname{erf} \frac{\sqrt{1-\varepsilon^2}}{\sqrt{2}\varepsilon} y\right) \quad (4-2)$$

$$\varepsilon^2 = 1 - \frac{I_2}{I_0 I_4} = 1 - \left(\frac{N_e}{N_0}\right)^2, \quad y = \frac{1}{\sqrt{I_0}} \quad (4-3)$$

$$I_0 = \frac{1}{2\pi} \int_0^\infty \bar{R}(\omega) d\omega \quad I_2 = \frac{1}{2\pi} \cdot \frac{1}{4\pi^2} \int_0^\infty \omega^2 \bar{R}(\omega) d\omega \quad I_4 = \frac{1}{2\pi} \cdot \frac{1}{16\pi^4} \int_0^\infty \omega^4 \bar{R}(\omega) d\omega \quad (4-4)$$

where I : the amplitude N_0 : the number of zero with positive slope
 N_e : the number of extreme

As for the machine structure $\bar{R}(\omega)$ is,

$$\bar{R}(\omega) = \left| \frac{(2\omega_m h_m s + \omega_m^2)(2\omega_b h_b s + \omega_b^2)}{\Delta} H_g(s) \right|^2 \quad (4-5)$$

$$\begin{aligned}
\Delta = & s^4 + \{2\omega_b h_b s + (\gamma+1)2\omega_m h_m\} s^3 \\
& + \{\omega_b^2 + (\gamma+1)\omega_m^2 + 2\omega_b h_b \cdot 2\omega_m h_m\} s^2 \\
& + \{\omega_b^2 \cdot 2\omega_m h_m + \omega_m^2 \cdot 2\omega_b h_b\} s + \omega_b^2 \cdot \omega_m^2
\end{aligned}$$

The integration is performed by the formula shown in (11)

Fig. 11 is an example of the extreme distribution of an earthquake record. ε can be given by the number of zero and extreme, for the same ε (4-2) also can be computed. Comparing with both curves, maximum of both distribution were coincided with. After then where $p(y) = 0.01$

and \dot{y} where the distribution about earthquake record is equal to zero are referred. The result is shown in Fig. 11 (b). It shows that y of $p(y) = 0.01$ is quite a good measure appropriate as the representation of the maximum. For the random process that corresponds to the earthquake and the response for it, y 's are computed as y_m, y_g respectively and the response amplification factor is given

$$A_m = \frac{\alpha_m \sqrt{I_{0m}} y_m}{\alpha_g \sqrt{I_{0g}} y_g} \quad (4-6)$$

The response spectrum and the statistical computation above mentioned are compared with in Fig. 12, (a) is as for one mass spring system, (b) is as for two mass spring system. In any case the statistical computation covers the response spectrum as an envelope. But about the latter when the b_m is very small, the amplification of response spectrum is smaller than that of the statistical analysis. It seems to be so because of the discrepancy which the real earthquake is not stationary though the supposition of statistical computation is stationary.

Taking into these supposition, the table by the statistical computation for the various parameter will be useful for the estimation of the machine-structure response acceleration. The effect of the ground period characteristic to the machine-structure through the building-structure is also clarified. By Fig. 13 if $T_b > T_g$, the effect is hardly seen, and when $T_b < T_g$, the spectrum has two peaks, that is where $T_m = T_b$ and $T_m = T_g$. But at any rate it shows the maximum when $T_m = T_b$.

In Fig. 12 the spectrum of a model earthquake is also shown. It realises the statistical computation experimentally using the analog computer and a noise generator.

Such statistical computation can be extended to a nonlinear system with elasto-plastic characteristic. The system model is shown in Fig. 14. The equation is,

$$\begin{cases} m\ddot{x} = -u\dot{x} - f - m\alpha(t) \\ f = ky \\ \dot{x} = \dot{y} & f < |F| \\ f = F \frac{\dot{x} - \dot{y}}{|\dot{x} - \dot{y}|} & f \geq |F| \end{cases} \quad (4-7)$$

where m : mass, u : damping coefficient, k : spring constant
 x : relative displacement to the ground of the mass
 y : relative displacement to the ground of the upper part of spring
 F : yield force
 $\alpha(t)$: earthquake acceleration

The block diagram of the system is also shown in Fig. 14. If $Z = \dot{x} - \dot{y}$ and for nonlinear element the equilinearized method (12) is used, the next equation can be written.

$$\kappa = \sqrt{\frac{Z}{\pi}} \frac{F}{\sqrt{I_z}} = \sqrt{\frac{Z}{\pi}} \frac{\alpha \sqrt{I_g}}{\sqrt{I_z}} \quad (4-8)$$

$$I_z = \frac{1}{2\pi} \int_0^{\infty} |Z(s)|^2 d\omega \quad (4-9)$$

$$Z(s) = \frac{\omega_b^2}{\kappa s^2 + (\omega_b^2 + 2\omega_b \zeta_b \kappa) s + \omega_b^2 (2\omega_b \zeta_b + \kappa)} H_g(s) \quad (4-10)$$

κ is equi-linear gain of nonlinear element by the criterion so as to minimise the integration of square error by the substitution. Solving (4-8) and (4-9), I_x is given. The I_x is calculated using κ

$$I_x = \frac{1}{2\pi} \int_0^{\infty} |X(s)|^2 d\omega \quad (4-11)$$

where

$$X(s) = \frac{1}{s} \left(1 + \frac{\kappa}{\omega_b^2} s\right) Z(s) \quad (4-12)$$

$\sqrt{I_x}$ is proportional to the displacement response, so it is necessary to make the value nearly equal to the displacement properly. Fig. 15 shows an example as $T_g=0.5$ sec, some characteristics can be seen in it.

- 1) The displacement spectra becomes larger in longer period.
- 2) If α becomes small, which means the yield force becomes small and the nonlinearity strong, the displacement of the nonlinear system is larger than that of linear one in short period.
- 3) At the same time the cross point of both response spectra moves to longer period.
- 4) If α becomes large, the figure of the nonlinear system comes near to that of the linear system, in short period from larger side, in longer period from smaller one, the cross point transfer to shorter period.

These are also found in the results (13) (14) that have been studied by the response computation.

Using Fig. 15 the optimum seismicity (15) also can be explained and from (4-12) the spectrum of velocity vs. the period can be obtained.

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	x	y	z	α	β	γ	f_x	f_y	f_z	M_α	M_β	M_r
x	c+ch	0	0	0	s+sh	0	-s+sh	0	0	0	-(c+ch)	0
y	0	c+ch	0	s+sh	0	0	0	-s+sh	0	-c+ch	0	0
z	0	0	C1	0	0	0	0	0	-r λ S1	0	0	0
α	0	-s+sh	0	c-ch	0	0	0	-(c-ch)	0	s-sh	0	0
β	-s+sh	0	0	0	c+ch	0	-c+ch	0	0	0	-(s sh)	0
γ	0	0	0	0	0	C2	0	0	0	0	0	$-\frac{1+\nu}{2} r \lambda S_2$
f_x	s+sh	0	0	0	-c+ch	0	c+ch	0	0	0	-(s+sh)	0
f_y	0	s+sh	0	c ch	0	0	0	c+ch	0	-s+sh	0	0
f_z	0	0	r λ S1	0	0	0	0	0	C1	0	0	0
M_α	0	-c+ch	0	-(s+sh)	0	0	0	s+sh	0	c+ch	0	0
M_β	-(c+ch)	0	0	0	-(s+sh)	0	s+sh	0	0	0	c+ch	0
M_r	0	0	0	0	0	$\frac{2}{1+\nu} r \lambda S_2$	0	0	0	0	0	C2

$$\begin{aligned}
 c &= \frac{1}{2} \cos \lambda \xi & C_1 &= \cos r \lambda^2 \xi \\
 s &= \frac{1}{2} \sin \lambda \xi & S_1 &= \sin r \lambda^2 \xi \\
 ch &= \frac{1}{2} \cosh \lambda \xi & C_2 &= \cos \sqrt{2(1+\nu)} r \lambda^2 \xi \\
 sh &= \frac{1}{2} \sinh \lambda \xi & S_2 &= \sin \sqrt{2(1+\nu)} r \lambda^2 \xi
 \end{aligned}$$

TABLE 1 TRANSFER MATRIX OF ELEMENTARY BEAM

RELATIVE ACCURACY	λ_1	RESIDUE OF DET.
5×10^{-4}	4.729847	3.4×10^{-2}
5×10^{-7}	4.7300406	1.7×10^{-5}
5×10^{-9}	4.7300407	1.1×10^{-7}
UNIV. OF TEXAS	4.7300408	————

TABLE 2 COMPARISON OF EIGE VALUE OF SIMPLE BEAM

VIBRATION PARALLEL TO PLANE OF BEAM

THEORETICAL	6.8385	8.7318	12.0925	15.4027	20.0659	22.0947
EXPERIMENTAL	6.77	8.69	12.02	15.5	————	————

VIBRATION PERPENDICULAR TO PLANE OF BEAM

THEORETICAL	4.2859	8.2131	8.9667	13.0626	15.5077	20.3779	22.2851
EXPERIMENTAL	4.28	8.17	8.96	————	————	————	————

TABLE 3 EIGN VALUES OF Z-SHAPED BEAM IN PLANE

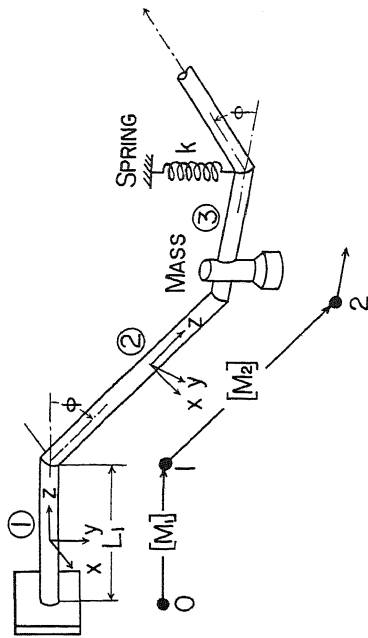


Fig. 2 SCHEMA AND NOMENCLATURES OF COMPLEX SHAPED BEAM

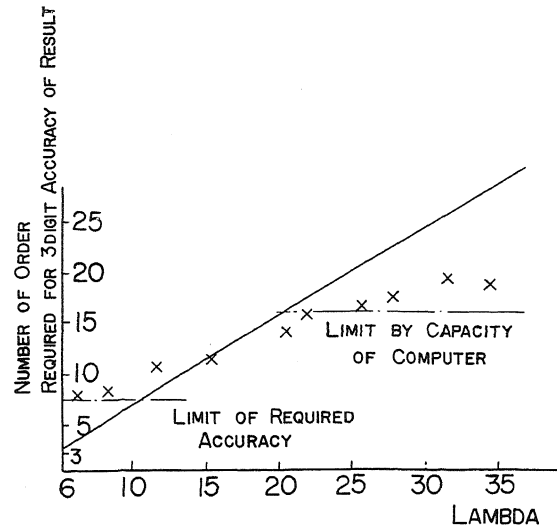


Fig. 3 LIMIT OF ACCURACY AND NUMBER OF DIGIT REQUIRED FOR COMPUTATION OF EIGEN VALUE

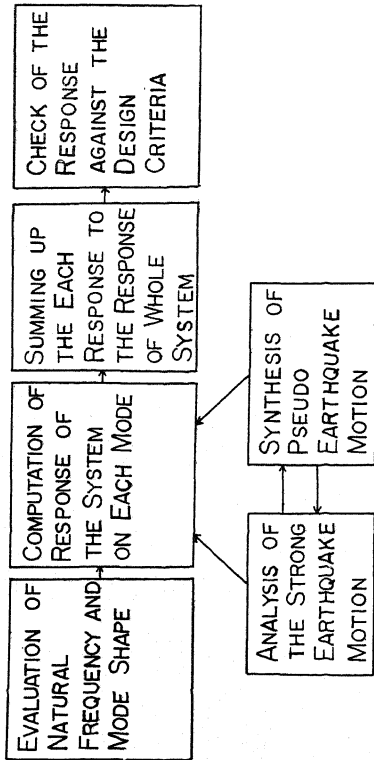


Fig. 1 SCHEMATIC FLOW CHART OF ASEISMIC DESIGN

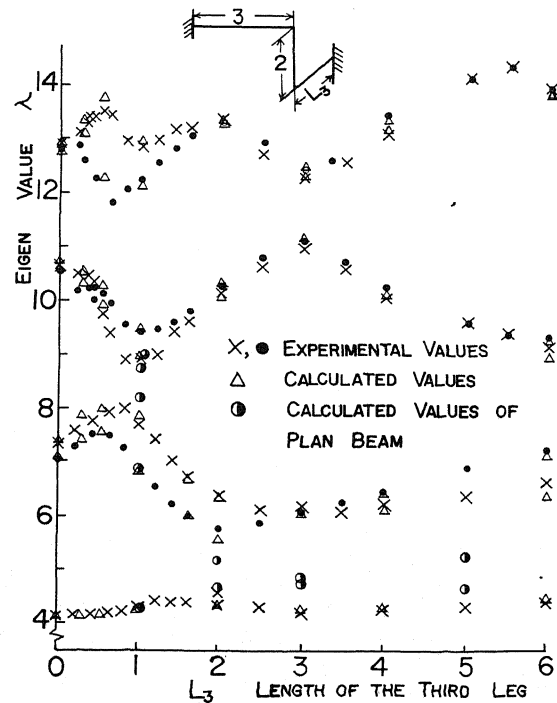


Fig. 4 EIGEN VALUE OF THREE DIMENSIONAL Z SHAPED BEAM VS. LENGTH OF THE THIRD LEG

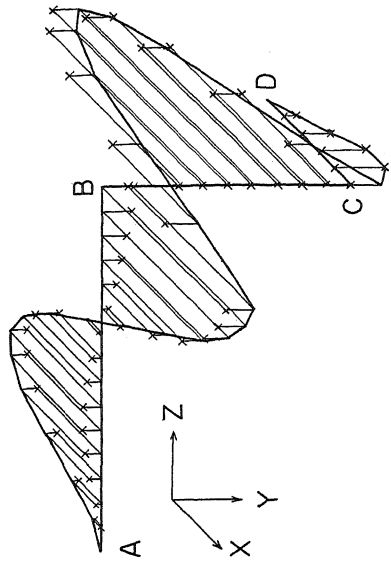


FIG. 6 A MODE OF THREE DIMENSIONAL Z-SHAPED BEAM

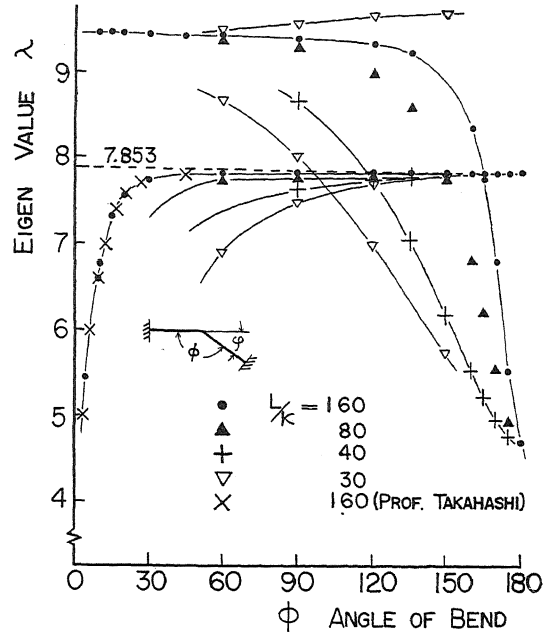


FIG. 7 EIGEN VALUE OF L SHAPED BEAM VS. ANGLE OF BEND

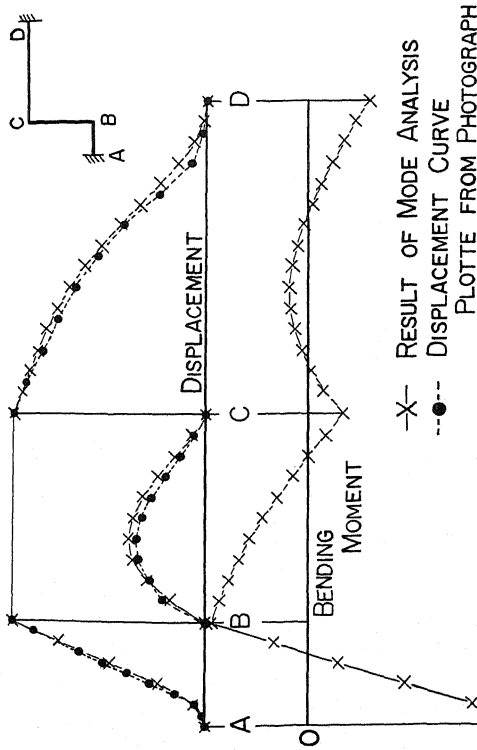
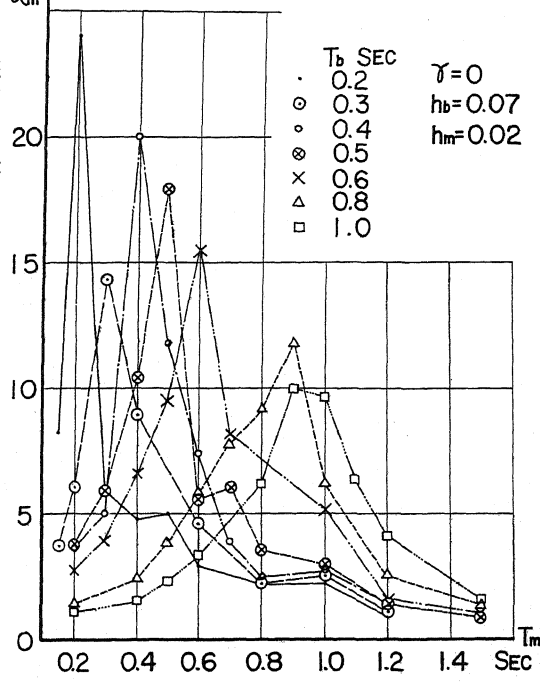


FIG. 5 A MODE OF Z SHAPED BEAM IN PLANE

FIG. 8 THE RESPONSE SPECTRUM OF TWO-MASS-SRRING SYSTEM



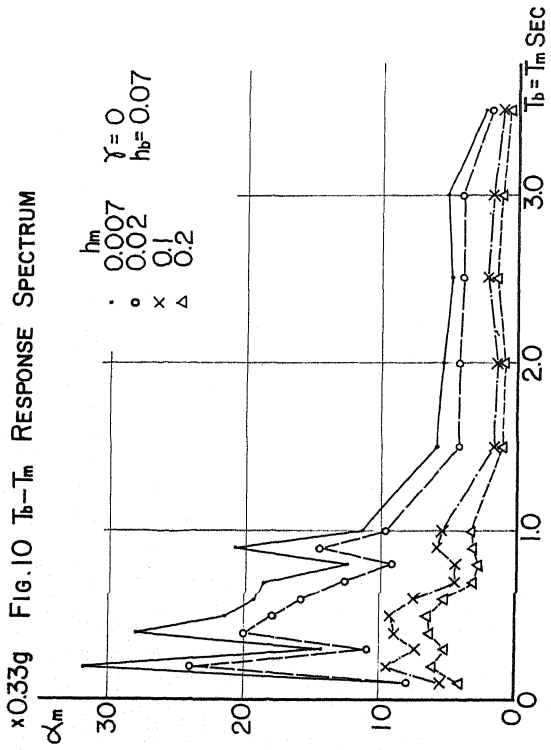
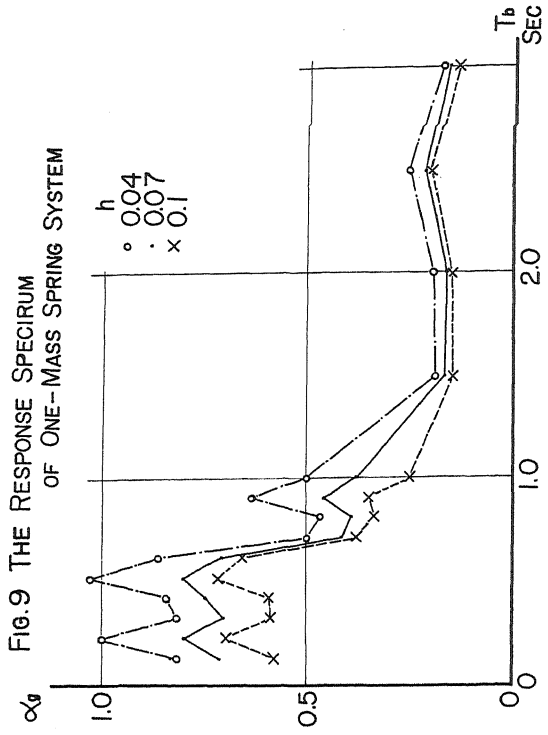
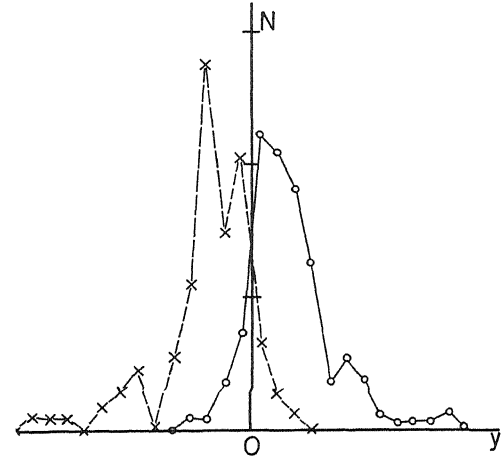
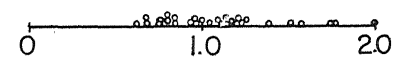


Fig. 11 (a) AN EXAMPLE OF THE EXTREME DENSITY DISTRIBUTION OF AN EARTHQUAKE



(b) COMPARISON WITH THE MAXIMUM AND Y WHERE $p(y)=0.01$



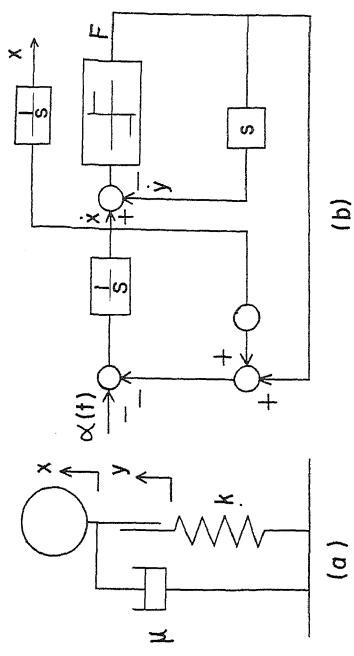
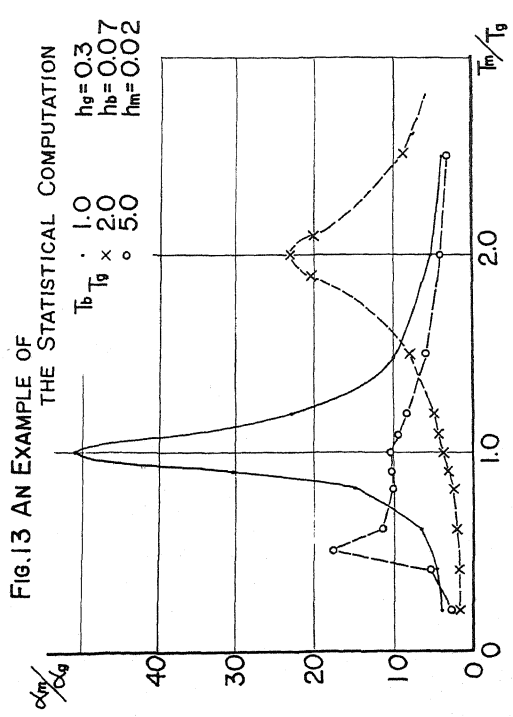
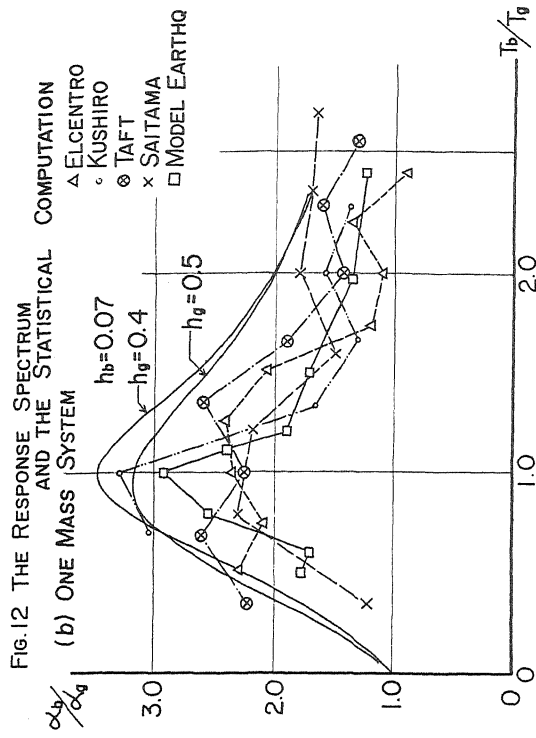
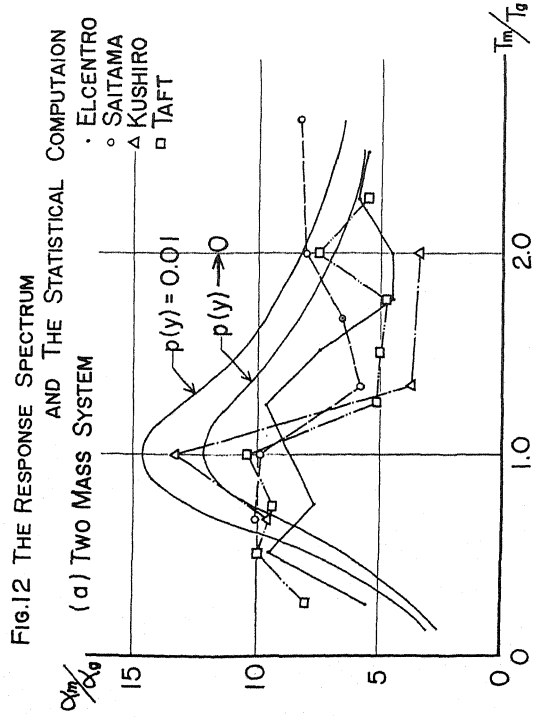


FIG.14 A MODE OF NON LINEAR OSCILLATOR AND THE BLOCK DIAGRAM

FIG.15 THE STATISTICAL COMPUTATION FOR NONLINEAR SYSTEM

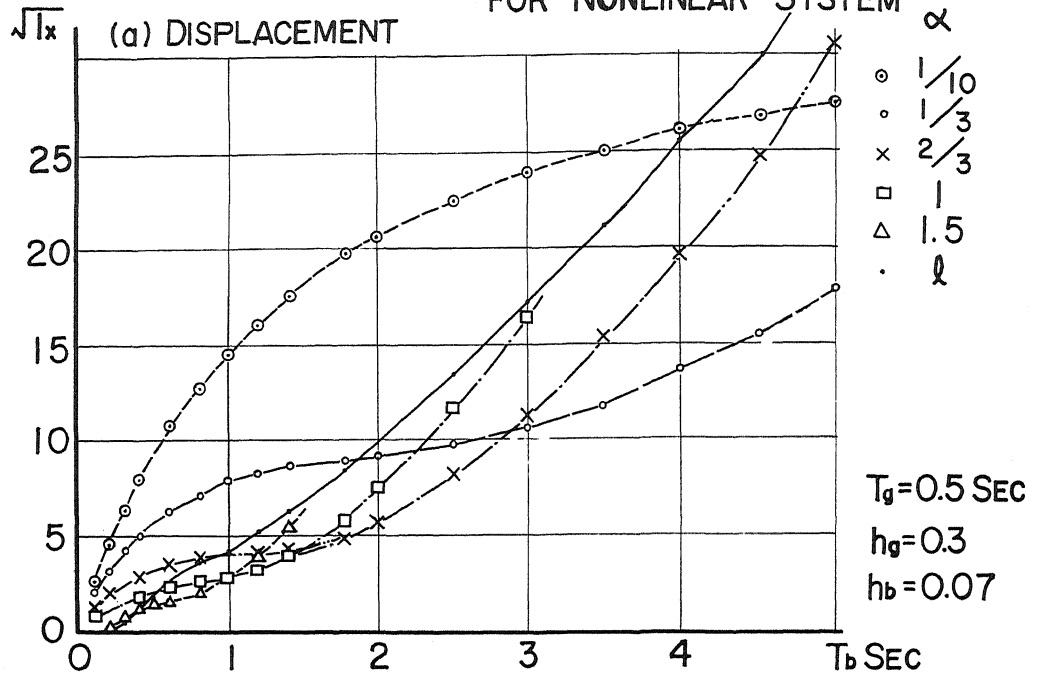


FIG.15 THE STATISTICAL COMPUTATION FOR NONLINEAR SYSTEM

