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SUMMARY

The design procedure here explained has been extensively applied to restore and to strengthen masonry buildings in Southern Italy areas after the seismic event of november 1980.

The basic concept is to premise a F.E.M. analysis of the walls composing the multi-cellular structure of the building. Each wall is considered as a plane plate with one or more rectangular openings under the action of shearing forces. The analysis is performed in the inelastic range, with incremental procedure, using imposed dislocations to account for inelastic strains. In fact the F.E.M. inelastic stress analysis has proved itself as an efficient and in some cases an indispensable tool to define the extent and the localization of strengthening operations, on condition that the fracturing is considered.

SOME THEORETICAL REMARKS

The analysis of post-elastic behaviour in plane-stress state of structures whose constitutive material is characterized by different values of yield stress in tension and in compression as is the case of materials having stone-type nature is performed in the context of the limiting envelope proposed by Drucker and Prager (Ref.1). The well-known analytical expression of this surface in the principal stress space is:

$$F = \alpha T_1 + \sqrt{T_{2d}} - K = 0$$
 (1)

with:

$$T_1 = \sigma_1 + \sigma_2 + \sigma_3 \tag{2}$$

$$T_{2d} = (\sigma_1^2 + \sigma_2^2 + \sigma_3^2 - \sigma_1 \cdot \sigma_2 - \sigma_2 \cdot \sigma_3 - \sigma_3 \cdot \sigma_1)/3$$
 (3)

and α ,K are material constants to be determined from experimental data. For soils these constants depend on friction angle and cohesion. For masonry, instead, the usual experimental tests lead to evaluate the uniaxial yield stresses σ_{01} , σ_{01} in tension and in compression respectively. We have therefore expressed the above parameters α ,K in terms of σ_{01} , σ_{02} obtaining (Ref.2):

$$\alpha = \frac{1}{\sqrt{3}} \frac{\sigma_{o1} + \sigma_{o2}}{\sigma_{o2} - \sigma_{o2}} \qquad K = \frac{2}{\sqrt{3}} \frac{\sigma_{o1} \cdot \sigma_{o2}}{\sigma_{o2} - \sigma_{o1}}$$
(4)

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Cutting now the surface represented by (1) with one of the planes of equation c =0, (i=1,2,3), we obtain the limiting conical curve in plane stress state. This curve is always hyperbole for values of the parameter $(-\frac{1}{2}, \frac{1}{2})/\frac{1}{2} > \frac{1}{2} >$

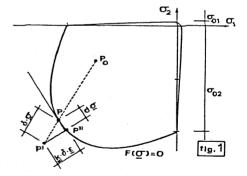
The material behaviour in post-elastic range has been supposed to obey to the plastic flow-rule, assuming the yield surface as plastic potential.

The essential features of the numerical incremental procedure are strictly based on the concept of considering inelastic strains as "dislocations" enforced on the elemental sub-region deriving from the discretization of the actual bi-dimensional continuum medium whose constitutive low is assumed to be linear ly elastic. Under this hypotesis and with the assumption of stress-constant finite element, it is possible to account for the softening occurring when the stress point P overcrosses the yielding curve in tension-tension or in tension compression quadrant of the σ_1 , σ_2 plane (Fig.1). The central point of the procedure is the evaluation of dislocation to enforce elastically on an element for which the plastic compatibility condition is violated because of an increment ΔR of applied external loads R. For the sake of simplicity and without loss of generality we shall refer to an element for which the previously achieved equilibrium configuration under loads R may be represented by stress point P inside the yield curve; let its new stress state corresponding to the increment ΔR be represented by point P'($\underline{\sigma}$) outside the yield curve.

The value of dislocations to enforce on such an element is determined according to the following steps (Colonnetti's method):

i) The neutral position of point P laying on the yield curve is defined directly solving the system formed by the equation of the curve itself and the equation of the straight-line P -P'. The length of the segment PP' measures the excess of stress $\delta \underline{\sigma}$ violating the plastic compatibility condition.

ii) The gradient of the function $F(\underline{\sigma})$ is evaluated at P; its components



 a_1 = ∂ F/ $\partial \sigma_1$, a_2 = ∂ F/ $\partial \sigma_2$ are proportional to the plastic strain increments $\delta \varepsilon_1$, $\delta \varepsilon_2$ through a positive scalar parameter λ , according to the relation:

$$\delta \underline{\varepsilon} = \lambda \cdot \mathbf{a} \tag{5}$$

where is $\underline{a}^T = \begin{bmatrix} a_1 & a_2 \end{bmatrix}$ iii) The value of dislocation $\delta \underline{\varepsilon}$ to enforce on the element is defined by the condition that the associated

$$\delta'\sigma = \underline{K} \delta \varepsilon = \lambda \underline{K} a \tag{6}$$

(where $\underline{\underline{K}}$ is the material elastic stiffness matrix), is such that the plastic compatibility is satisfied

$$F \left(\underline{\sigma} + \lambda \underline{\underline{K}} \underline{a} \right) = 0 \tag{7}$$

Obviously, greater is the loading step, so the error.

When during the loading step the stress-point P' overcrosses the yield curve in tension-tension or in tension-compression quadrant, the yield curve (7) corresponding to the D.P. cone, degenerates to the σ_{0} axes σ_{0} axes σ_{0} axes σ_{0} axes σ_{0} axes σ_{0}

A detailed description of the different ways by which it is possible to return on the new yield curve can be found in (Ref.5). We assumed only the tensile ultimate stress of the material diminishes to 0, while the other is not affected by fracture and therefore remains constant. This is equivalent to suppose the plastic flow-rule to be still valid for the new yield curve.

The whole procedure can be summarized as follows: the equilibrium and plastic compatibility of the structural system under the action of a set of loading forces \underline{R} (loading step) is obtained by means of a sequel of phases each of one characterized by modification applied to the non-compatible current stress state. A set of dislocation defined according to (i),(ii),(iii),is enforced on a fixed nodes element in order to satisfy the plastic compatibility condition. The set of elemental stresses corresponding to the dislocation, transformed into nodal elemental forces $\delta \underline{R}$ is subtracted to the external nodal applied loads $\Delta \underline{R}$ and under this new loading set,it is achieved again an equilibrium configuration, for which the plastic compatibility must be satisfied. The iterative process stops when the norm of the elemental nodal forces corresponding to the dislocations becomes vanishingly small.

Starting from the consideration previously discussed, we used a standard general purpose F.E.system running on a HP 9845B,16-bit desk-top computer. The modular characteristics of the numerical code, called NINFEA, allow the implementation of the plastic rutines in the body of the program itself without any relevant changement of its logical structure. In fact the procedure explained, using the same stiffness matrix of the assembled structural model for the whole loading history, makes possible to solve the successive linearly elastic problems by an easy backward and forward substitution of the loading column-matrices on the Cholesky's factorized form of initial stiffness matrix.

The Table I contains a brief listing of the rélevant statements of the BA-SIC routine concerning the determination of the value of dislocation to apply on a plastic element. In the listing some REM explain what is necessary.

THE NUMERICAL CHECK OF STRENGTHENING OPERATION

The first set of applications is concerned with the two-story wall represented in Fig.2, where there are also indicated the values of all the mechanical and geometrical parameters. This case can well simulate the wall of a two storeys masonry building, under a vertical constant loading set, and horizontal forces uniformly distributed acting at level of floors, whose value is increased monotonically by the β factor. The result of the stress-analisys for β =1.75 , is in Fig.3, where it is possible to evaluete the contribution to the strength due to the presence of crosswalls well-connected. Fig.4 shows the results of the strengthening of the spandrel, obtined increasing the Young modelus E, and ultimate tensile stress $\sigma_{\rm ol}$, by a factor 3. It is possible to do a comparison

TABLE 1

```
10
        REM
                   S0) = Yield stress in tension
26
        REM
                   502 -
                                                                   compression
                      S1 = Frincipal stress
30
        REM
                     52 = "
Fr(51,82) = Stress-point outside the yield curve (current step)
Fr(90,80) = " inside " " (previous step
58
        FEM
                     F(X_1, X_2) = Stress-point outside

F(X_1, X_2) = Heutral stress-point
€6
        REM
                                                                                                                                  (previous step)
        REM
                                                                                                                                    (current step)
                     h = Material stiffness matrix :
A = Direction cosines of Grad F at P
Hormsig = Direction cosines of associated stress
To satisfy (7) we intersect yield surface with the straight line
        REN
90 PEM
100 REM
118 FEM
                  having Hormsig as direction cosines and passing through F
                     DIM K(2,2), Normsig(2,1), R(2,1)
128
                      11=51+52
                                                                                                                        (2)
130
                      T2d=(51-2+52-2-51+52)/3
148
                                                                                                                        (3)
                     Alpha=(501+502)/(SQR(3)*(502-501))
Key=2+501*502/(SQR(3)*(502-501))
158
                                                                                                                        (4)
168
                    Expression of yield surface
170 REM
180 Mises: DEF FNMises(T2d, 502)=3+T2d-502-2
198 Drucker: DEF FNDrucker(T1, T2d, fllpha, Key)=fllpha+T1+SQR(T2d)-Key ! (1)
200
                    Di=SQR((X2-S1)^2+(Y2-S2)^2)
                      L1=(X2-S1)/Di
218
                     M1=(Y2-S2)/Di
228
230 REM
                      The following label is used twice: the first time to determine
                      the intersection between the yield surface and the straight line
240 REM Po-P'. The second time to determine the return stress point P' 250 Intersez: 1F T1<=502 THEH Druckerb
                      Ra=L1^2+M1^2-L1+M1
260
                      Bb=2+S1+L1+2+S2+M1-S1+M1-S2+L1
280
                      Cc=$1^2+$2^2-$1*$2
                      GOTO Coord
298
300 Druckerb: Beta=1/3-Alpha^2
318
                      Gamma=1/3+2*81pha^2
328
                      Aa=Beta-Gamma*(L1*M1)
338
                     \label{eq:bb=2*Beta*($1*L1+S2*M1)-Gamma*($1*M1+S2*L1)+2*Key*R1pha*(L1+M1)} $$ Cc=Beta*($1^2+S2^2)-Gamma*($1*S2)+2*Key*R1pha*($1+S2)-Key^2 $$ $$ Constants of the constant of
348
                      X01, X02 = Distances of moving neutral stress-point P from P'
350 REM
360 Coord: Disc=SQR(Bb^2-4*Ra*Cc)
37B
                     X01=(-Bb+Disc)/(2*Ra)
                      X02=(-Bb-Disc)/(2+Ra)
388
                      IF RBS(X1)>RBS(X02) THEN Puntoq
398
 400 Puntop: X=$1+L1*X01
                      Y=52+M1*X01
418
                      GOTO Subend
428
430 Puntoq: X=S1+L1+X02
                      Y=S2+M1+X02
 458 Subend: IF Flag1=1 THEN RETURN
            T11=X+Y
T22d=(X^2+Y^2-X+Y)/3
468
478
                      IF TICS02 THEN Normmises
 488
 490 Normdrucker: A(1,1)=Alpha+1/2/SQR(T22d)*(X-T11/3)
588
                      R(2,1)=R)pha+1/2/SQR(T22d)*(Y-T11/3)
518 GOTO Num
528 Normmises: F
                                   R(1,1)=2*X-Y
 538
                      A(2,1)=2*Y-X
 548 Num:
                      Mod=SQR(A(1,1)^2+A(2,1)^2)
                      FOR I=1 TO 2
558
                      A(I,1)=A(I,1)/Nod
568
 578
                      NEXT 1
 588
                      MAT Normsig=K+A
                      Mod=SQR(Normsig(1,1)^2+Normsig(2,1)^2)
MAT Normsig=(-1)*Normsig
 598
 699
 618
                       L1=Normsig(1,1)/Mod
 628
                      M1=Normsig(2,1)/Mod
 638
                       F1ag1=1
                       GOSUB Intersez
 648
 658
                       SUBEND
```

between the strengthening of the whole spandrel or of its only part above the opening. Finally,in the Fig.5,the plot of horizontal displacement of the corner of wall versus β makes possible to quantify the different response of the wall assuming perfecty-plastic or fracturing behaviour of masonry.

The second set of applications analyses the wall considered as reference example in the Italian Standard Code (Ref.6). In Fig.6 it is possible to read all the mechanical and geometrical parameters, and to see the mesh of the discretization of wall. The horizontal ultimate force according to the mentioned code and computed assuming a constant value of ultimate shear strength has value H=32330 Kg. The vertical constant loading set distributed at the top of the wall values -2.75 Kg/cm². For this wall we have studied the effect of the following strengthening techniques:

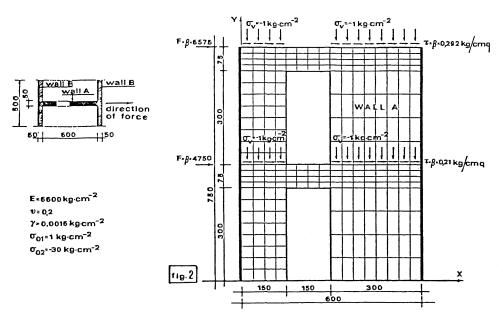
- (a) = Reinforced Concrete beam collar
- (b) = Openings boxing in r.c. alround, or with steel frame.
- (c)= Binding of the wall along the edges to the crosswalls
- (d) = Vertical reinforcement of wall by steel bars.

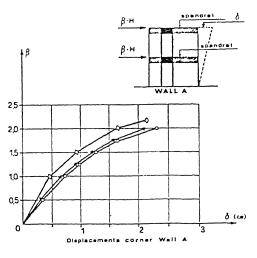
The results are shown in Figg.6,7, and 9. From Fig.9 we observe that it is possible to attain the ultimate shearing force H only in the presence of both the r.c.collar beam and the bound crosswalls. In the presence of frames boxing the openings the structural element response tends to that of the solid shear wall, i.e. without openings. If we set for the beams of the frames

EJ=GtpA/48

with t,thickness of wall; A, area of opening; p,perimeter; G, shear modulus of masonry; E, Young modulus of frame, the wall's behaviour is that of the solid wall. In the case studied we used $J_1=68566$ cm for the door, and $J_2=31510$ for the window, with E=300000 Kg/cm.

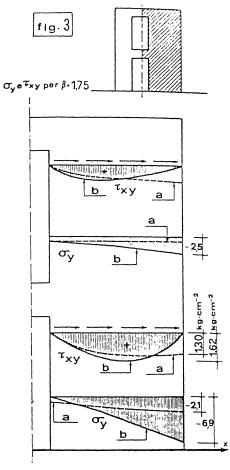
Finally in Fig.6 and 7 the spread of plastic zones are indicated for different values of $\boldsymbol{\beta}$.

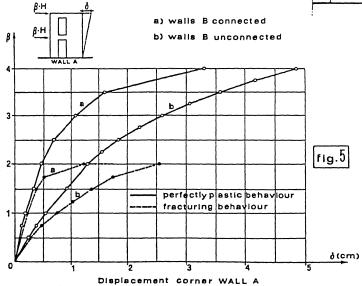


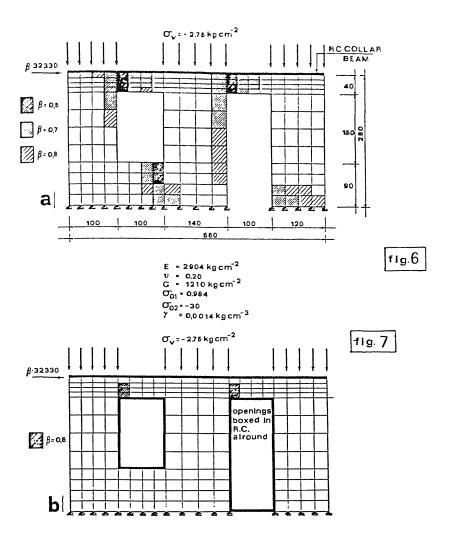


- ▲ Spandrel strengthed by grouting (only above opening)
- Spandrel strengthed by grouting (all)
- O Spandrel no strengthed

fig. 4



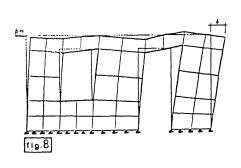


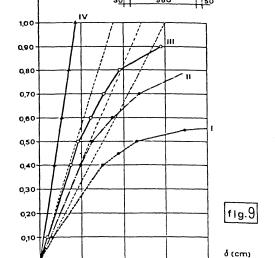


In Fig.8 it is shown the deformed shape of the wall under the horizontal force H. It is worth noting that the stiffness of the adopted boxing frames has been determined by equating the diagonal's elongations of the masonry panels virtually occluding the openings, to that of the frames. The firsts are computed assuming a pure shearing stress state of masonry, the seconds neglecting the axial flexibility of the beams.

We furthermore suggest that the curves I,II, and IV of Fig.9 can also represent the behaviour of the wall without bound crosswalls, but with steel vertical bars at the edges. The area of each bar is, obviously,

 $A = 2904x50x150/2100000 = 10.37 \text{ cm}^2$.





1,00

1,50

- 1 Without any Strengthening, with walls B connected
- Il With Reinforced Concrete collar beam, without walls B
- III With R.C. Collar beam (a), with walls B connected
- IV Openings boxed, (b) with R.C. Collar beam and walls B connected

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β

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