



## SHAKING TABLE TEST OF PRECAST CONCRETE WALL STRUCTURE

LI-HYUNG LEE<sup>1)</sup>, WAON-HO YI<sup>2)</sup> and SOO-YEON SEO<sup>3)</sup>

1) Dept. of Architectural Eng. Han Yang Univ., Seoul, 133-791, Korea

2) Dept. of Architectural Eng. Kwang Woon Univ., Seoul, 139-701, Korea

3) Advanced Structure Research Station, Han Yang Univ., Seoul, 133-791, Korea

### ABSTRACT

This paper presents the results of test on the precast concrete large panel building model using a shaking table facility. 1/3.3-scaled 3-story PC box specimen was made and tested under simulated earthquake motions. The employed input acceleration was the one recorded as Taft N21E component. The peak ground acceleration (PGA) of Taft N21E component was scaled depending on the desired level of seismic severity. The test results show that the collapse of the specimen occurred through the rocking motions of superstructure at horizontal joints of the first floor. Elastic limit of test specimen was turned out 0.6g, which is 5 times of the maximum acceleration specified in Korean seismic design code.

### KEYWORDS

precast concrete large panel building; shaking table; Taft N21E component; horizontal joint; rocking motion; elastic limit

### INTRODUCTION

In recent years, precast concrete (PC) panel buildings have become more widely applied on Korea. The development of panel structures is related to the production technology and the structural system depending on the type of the system and especially on the connection system. HDLP (Hyun Dai Large Panel) system is the PC panel system in Korea, which combines the walls by horizontal and vertical joints. The vertical tie in horizontal joints is connected by the joint box, which can minimize the erection errors.

Since the typical PC systems have weak connections, they cannot behave in such a way of monolithic reinforced concrete structures. Even if the structural response of the PC system to seismic excitation is substantially different and failure sequence, it has not been

well documented yet. The object of this paper is to verify the seismic behaviors of the HDLP system under seismic excitation using the shaking table.

## TEST PROGRAM

### Description of Test Specimen

Test specimen was 1/3.3-scaled 3-story PC box structure, which was composed of precast components produced in the factory. All connections of the test specimen were of the wet joint type with panels providing forming for the poured joints. Vertical continuity is provided by small cast in placed columns with continuous reinforcing in vertical joints between wall panels, and a single bar extending from the top and bottom at each end of the wall panels with joint boxes. Wall panels were reinforced for temperature and shrinkage using a mesh of deformed wire placed at the center of the wall panel. Layout of test specimen and details of the connections were illustrated in Fig. 1. To avoid the twist of the test specimen with seismic excitation, test specimen was modeled symmetrically. The materials of test specimen were scaled down in accordance with the scale factors of the test model.

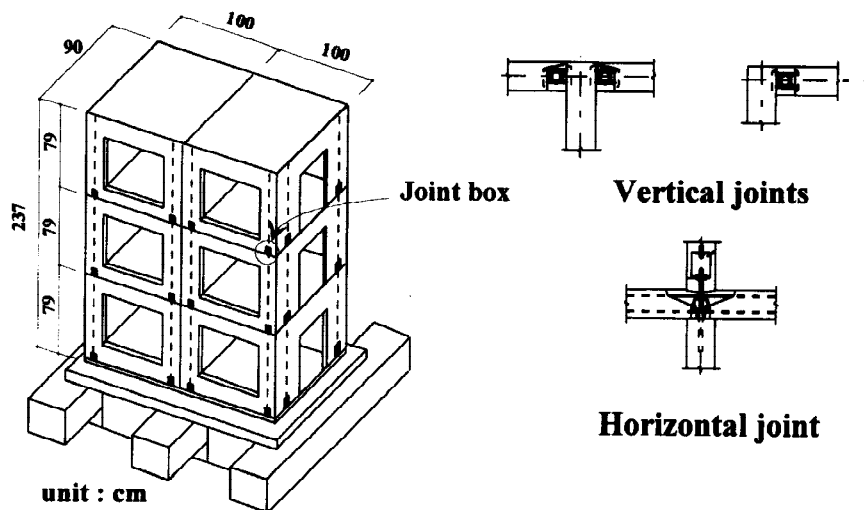


Fig. 1 Test specimen layout

### Test Procedure

To acquire the data of deformation, strain and acceleration responses in the test specimen with seismic excitation, the equipments, such as LVDTs, potentiometers, strain gages, accelerometers were instrumented at the test specimen. Major point to check the deformations and strains of the test specimen were horizontal joints of each floors.

The movement of the shaking table was controlled by a computer, and white noise signal and earthquake loading with variable frequency and amplitude might be input as a model base acceleration. The test were conducted using the scaled N21E component of the Taft earthquake with increasing the amplitude step by step to simulate its different intensity (0.06g, 0.12g, 0.25g, 0.4g, 0.6g, 0.8g, 1.0g, 1.2g, 1.4g).



## Acceleration Response

The acceleration responses of the test model in each levels are presented in Fig.5. Acceleration responses of the test model in each floors increased with increment of input accelerations to the 1.2g level. But at the 0.8g level, the acceleration responses of the roof and 3 floor were partially decreased with increment of input earthquake magnitude. This means that the test model might be behaved inelastically in this level.

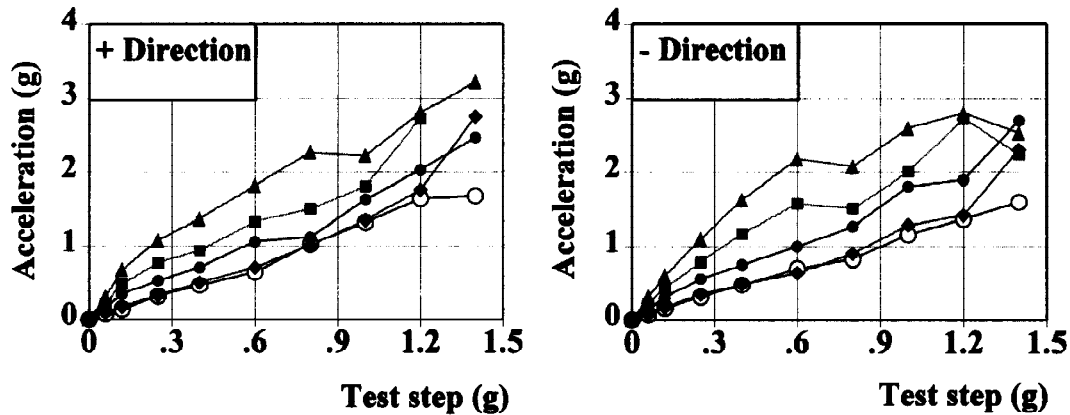


Fig. 3 Acceleration response of the test specimen

## Base Shear-Displacement Response

The horizontal displacements of each floors in the test model was measured by LVDTs. The base shear-horizontal displacement curves of the test model are presented in Fig. 4. In 0.8g magnitude, the hysteretic loops of the test model were deformed to the inelastic shapes, but the properly inelastic shapes on the hysteretic loops were shown in 1.4g with rupture of the test model. Fig. 5 presents the strain response of the vertical tie bars in horizontal joints. The vertical tie bars yielded in 0.8g by the rocking motions on the horizontal joint.

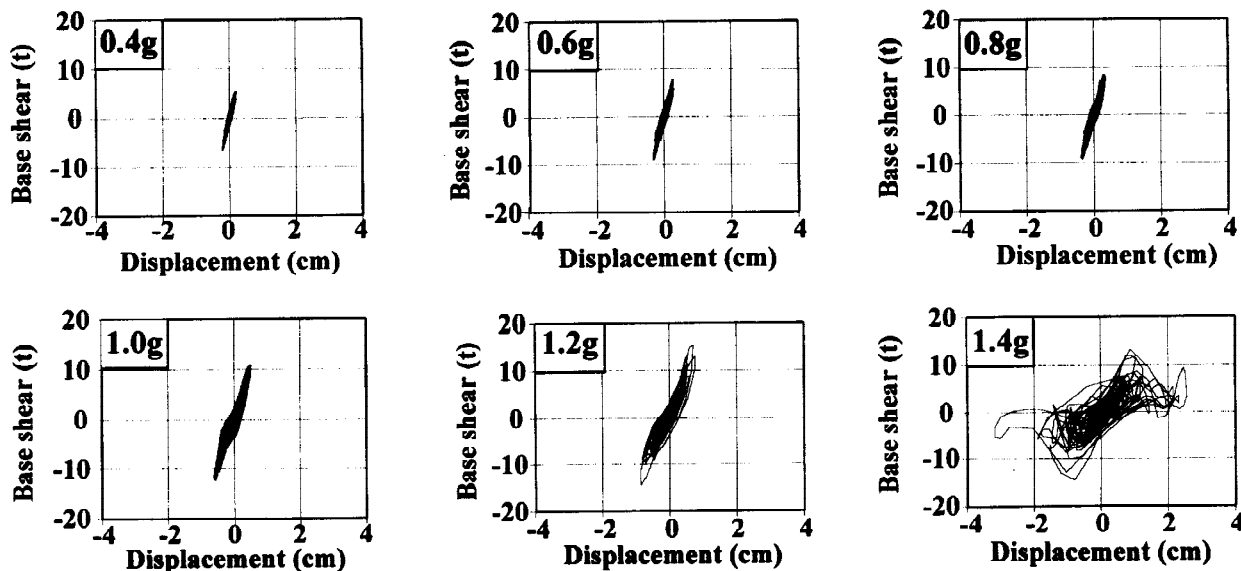


Fig. 4 Base shear vs. top displacement curve

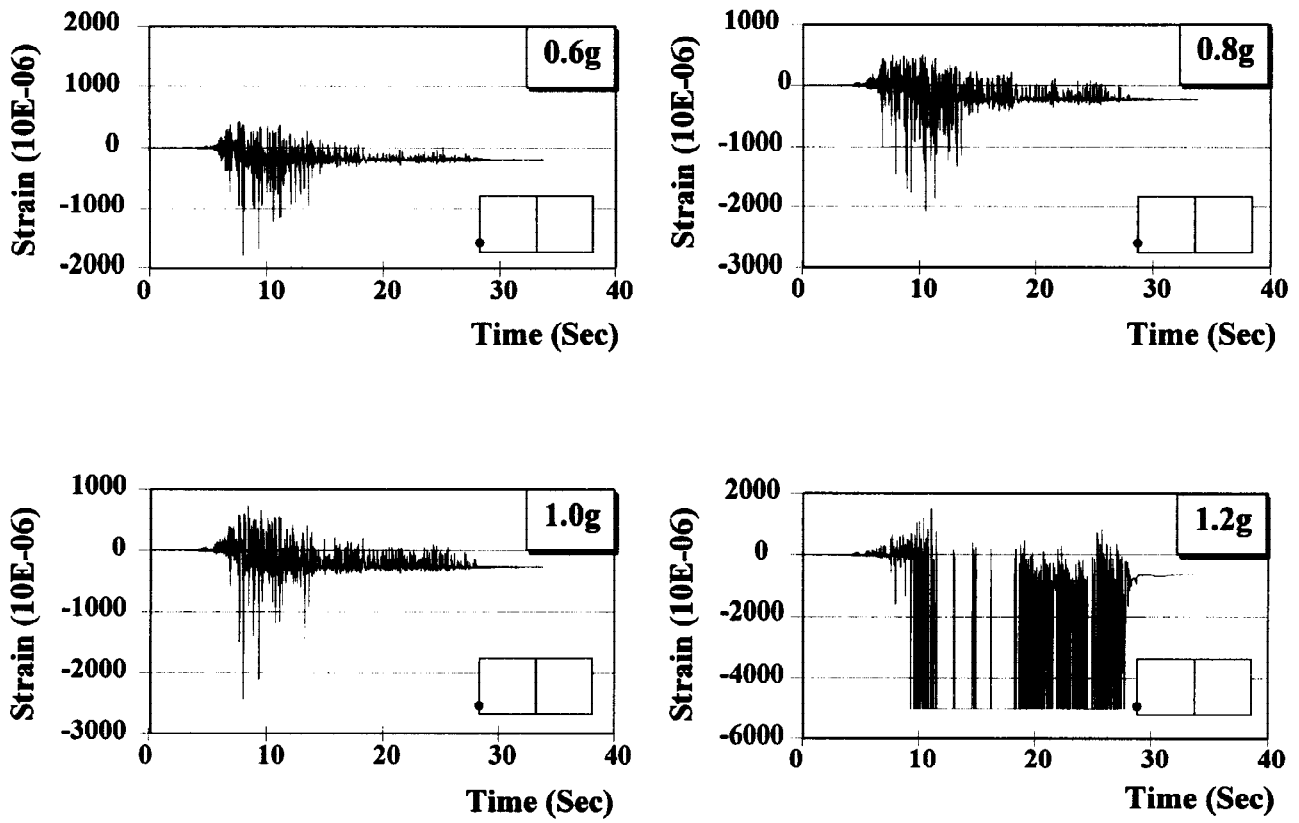


Fig. 5 Strain response of vertical tie bar (1st floor)

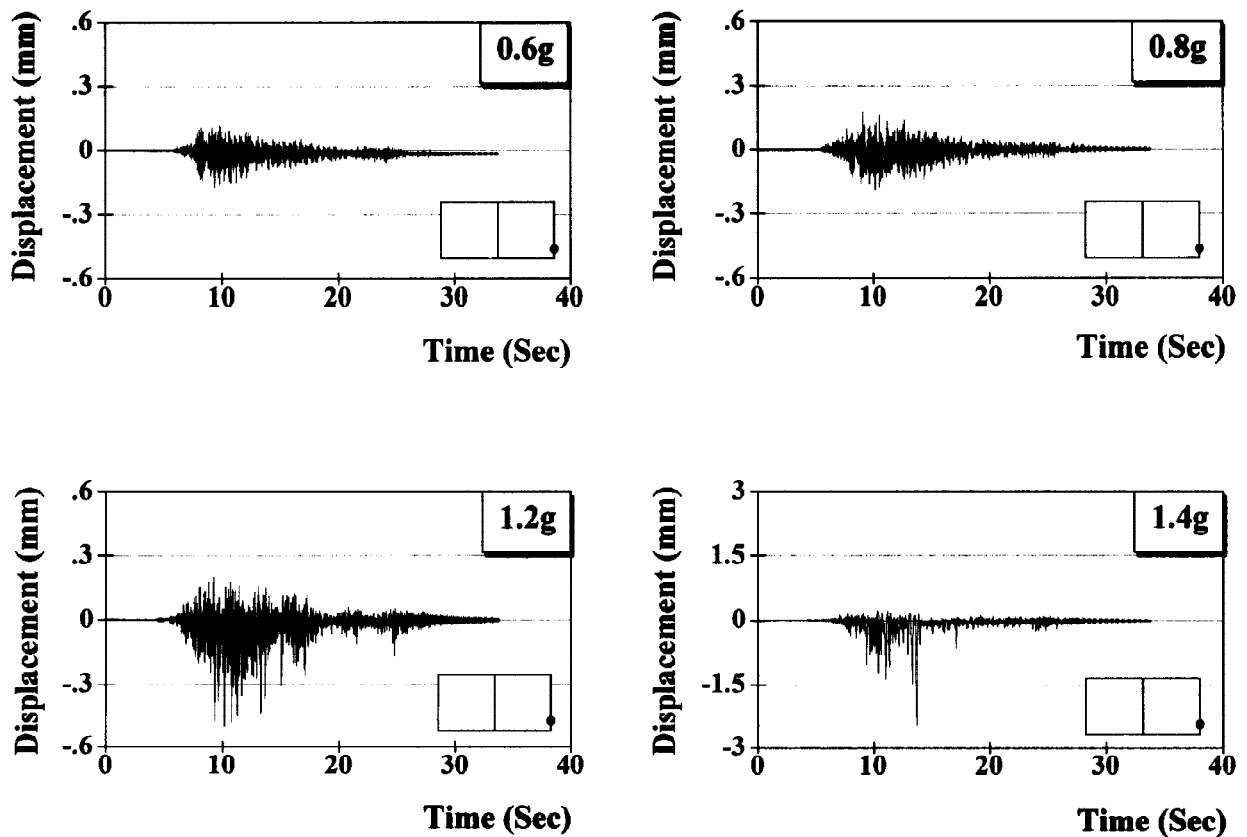


Fig. 6 Rocking response of horizontal joint (1st floor)

## Periods, Damping Ratios and Stiffness

To verify the periods, damping ratio and stiffness of the test model, the free vibration test was conducted for the earthquake steps. After the model was pulled back and released, the acceleration at each floor level of the model were measured and recorded. From the decay curve, the frequency content was computed. The damping ratio was also approximated using the decay of the accelerogram. In the ambient test, "white noise" was employed to determine the free vibration frequency of test model. The test results are presented in Table 2 and Table 3. These tables show that natural periods of the test model which can be converted to 0.11 ~1.62 sec of the true size model.

Damping calculations from the given data are approximated at best, since it is seen from the frequency domain results that the acceleration versus time traces are made of signal of several dominant frequencies. The estimated results for damping computed from the test results are given in Table 3. The values of damping in Table 3 lies within the range of values which was from 0.05 to 0.064.

Table 2 Periods of test specimen

Test	Initial step	0.06 g	0.12 g	0.25 g	0.40 g	0.60 g	0.80 g	1.00 g	1.20 g
Free Vibration Test	0.060	0.065	0.065	0.067	0.070	0.073	-	-	-
Ambient Test	0.062	0.067	0.070	0.070	0.089	0.089	0.090	0.089	0.089

Table 3 Free vibration test results

Step	$U_1$	$U_n$	$n$	$\delta$	$\zeta$	$K$
0.06 g	0.039	0.009	5	0.367	0.058	1
0.12 g	0.035	0.005	6	0.389	0.062	1
0.25 g	0.039	0.009	6	0.293	0.050	0.97
0.40 g	0.030	0.004	6	0.463	0.064	0.86
0.60 g	0.032	0.008	5	0.347	0.055	0.8

$U_1$  : Initial displacement,

$U_n$  :  $n^{\text{th}}$  displacement

$$\delta = \frac{1}{n} \ln \left( \frac{U_1}{U_n} \right)$$

$\delta$  : Logarithmic decrement of damping,  $\zeta$  : Damping ratio

$$\zeta = \frac{\delta}{2\pi}$$

$K$  : Stffiness ratio

## CONCLUSIONS

1/3.3-scaled 3-story PC box specimen was made and tested, to study the seismic behaviors of the precast concrete wall structure under seismic excitation using the shaking table. From the study of the present experimental results, it can be concluded that :

The dynamic response of the model showed the failure mechanism of the system to be the crushing of the horizontal joints by rocking without any damages in vertical joints and panels.

Elastic limit of the test model was turned out 0.6g, which is 5 times of the maximum acceleration specified in Korean seismic design code.

The base shear coefficients were considerably higher than the 0.07 value derived from the Korean code for equivalent lateral force.

## ACKNOWLEDGEMENTS

This study was performed of Architectural Engineering at the University of Han Yang, and was financed by the Hyundai Institute of Construction Technology. This support is gratefully acknowledged.

## REFERENCES

- Becker, J. M., C. Liorente and P. Muller (1984). Seismic Response of Precast Concrete Walls, Earthquake Engineering and Structural Dynamics, 8, 545-564.
- Chu, Y., Y. Liu, R. Chan, Q. Guan and G. Shou (1984). Experimental Study on the Seismic Behavior of Multistory Precast Large Panel Residential Buildings, 8th World Conference on Earthquake Engineering, Sanfrancisco, VI, July, 781-788.
- Clough, R.W., F. Malhas and M.G. Oliva (1989). Seismic Behavior of Laege Panel Precast Concrete Walls : Analysis and Experiment, PCI Journal, September-October, 30-45.
- Harris, H.G. and V. Caccese (1984). Seismic Behavior of Precast Concrete Large Panel Building Using A Small Shaking Table, 8th Word Conference on Earthquake Engineering, Sanfrancisco, VI, July, 757-764.
- Muller, P. (1988). Experimental Investication on the Seismic Performance of Precast Walls, 9th World Conference on Earthquake Engineering, Tokyo-Kyoto, August, 755-760.
- Nomura S. (1986). Dynamic Properties and Behavior of Precast Concrete Structures, Seminar on Precast Concrete Construction in Seismic Zones, Tyoko, October 27-31, 1,2, 185-198.
- Oliva, M.G. and B.M. Shahrooz (1984). Shaking Table Tests of Wet Jointed Precast Panel Walls, 8th World Conference on Earthquake Engineering, Sanfrancisco, VI, July, 717-724
- Sabnis, G.M., H.G. Harris, R.N. White and S.M. Mirza (1983). Structural Modeling and Experimental Techniques, Prentice Hall Inc., Inglewood Cliffs, New Jersey

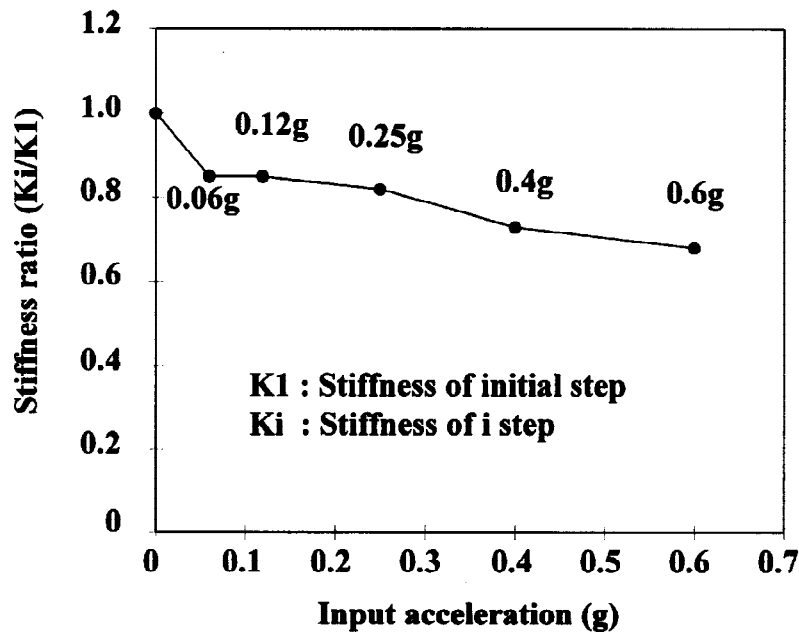


Fig. 7 Stiffness of test specimen

#### Shear Coefficient Ratio

The strength of this test relative to the commonly used "equivalent static design load" could be judged by the true base shear coefficient. Table 4 presents the true base shear coefficient of each earthquake steps. The value of the design shear coefficient for the Korean code would be approximately 0.07 for PC wall structure. The base shear coefficients in table were considerably higher than the 0.07 value derived from the Korean code for the equivalent lateral forces. This means that the test model might have designed very strongly.

Table 4 Coefficient of base shear vs. weight

		0.06 g	0.12 g	0.25 g	0.40 g	0.60 g	0.80 g	1.00 g	1.20 g	1.40 g
Base shear	(+)	1.29	2.83	4.45	5.42	7.95	8.43	11.02	15.30	13.18
	(-)	-2.43	-2.43	-4.56	-6.67	-8.97	-8.99	-14.55	-14.55	-14.54
$\frac{V}{W}$	(+)	0.16	0.36	0.57	0.69	1.01	1.07	1.40	1.95	1.68
	(-)	0.31	0.31	0.58	0.85	1.14	1.14	1.85	1.85	1.85

\* Total weight (W) = 7.86t