

**INDIAN INSTITUTE OF TECHNOLOGY KANPUR**  
**DEPARTMENT OF CHEMICAL ENGINEERING**  
**PG Research lab**

**STANDARD OPERATING PROCEDURE**  
**ION CHROMATOGRAPHY**

**IMPORTANT NOTES:**

- **Never use Mobile phase without filtering**
- **Mobile phase should not be older than 5 days.**
- **Never inject sample without filtering**
- **When you are not using the system for long time (more than a week), rinse whole system with UPW (Ultra-Pure Water) using dummy connector (Without Guard Column and main Column). - perform by Engineer**

**1. Machine Start-up procedure**

- 1.1. Switch on the UPS by pressing **ON** button with middle button.
- 1.2. Switch on the Anion channel & cation channel from back switch.
- 1.3. Switch on the auto-sampler using **RED STOP** button.
- 1.4. Switch on PC.
- 1.5. Start the software **MagIC Net 4.2**.
- 1.6. Click on configuration and check if status is ok in all the parts.
- 1.7. Open purge valve in anti-clockwise direction in both the channels and place petri-dish below purge valve outlet.
- 1.8. Now go to manual controls and start the pump with flow rate of 0.7ml/minute for anion channel (**Eco IC 1**) and 0.9ml/minute for cation channel (**Eco IC 2**).
- 1.9. Check if liquid flow is coming out of all the outlet pipes.
- 1.10. If liquid flow is not proper from any of the outlet, check for any air trapped within the system.
- 1.11. Wait for 10 minutes to clean-out the system.
- 1.12. Stop the pump & purging after 10 minutes.
- 1.13. Close purge valve in clockwise direction in both the channels.
- 1.14. Click on **WORKPLACE**
- 1.15. Click on **Equilibration** tab.

- 1.16. Start Hardware by clicking on **START HW** and wait until three smooth peaks appear in anion graph & straight line in cation graph.
- 1.17. **Note: EcoIC-1 pressure should not be exceeded beyond 24MPa & EcoIC-2 pressure should not be exceeded beyond 19MPa.**
- 1.18. Now machine is ready for Sample/Standard run.

## **2. Sample Analysis:**

- 2.1. Click on **Determination series** tab.
- 2.2. Double Click on first blank line in the table and sample detail pop-up will appear. Fill sample details & click on apply.
- 2.3. Place the sample vial in the Rack position and ultrapure water in +1 position
- 2.4. Repeat Step 2 and 3 for all the samples.
- 2.5. Click on start button. Wait until all the sample are analyzed (Approx. time 30min\sample).

## **3. Results**

- 3.1. Click on **database**.
- 3.2. Select the sample name in the table.
- 3.3. Click on Tools > Report Template > Open. Click on **Pdf** symbol.
- 3.4. Result file will be opened.
- 3.5. Save this file & deliver it to the user.

## **4. Removal of Invalid Peaks**

- 4.1. Go to **Database** Tab.
- 4.2. Select the Sample to corrected.
- 4.3. Select & Right Click on the sample & click on **Reprocessing**.
- 4.4. Zoom on the peak to be removed.
- 4.5. Right click on the peak and click on remove peak.
- 4.6. Remove all the unwanted peaks.
- 4.7. Click on **Reprocessing** & select the option "**Apply calibration from selected determination to all determination**" then click on **OK**.
- 4.8. Click on **OK**.

## **5. Strength of Mobile phase & Suppressor solution**

- 5.1. Anion Mobile phase – [**8 MilliMolar Na<sub>2</sub>CO<sub>3</sub> + 0.25 MilliMolar NaHCO<sub>3</sub> + 5% Acetonitrile (CH<sub>3</sub>CN)**]/Liter
- 5.2. Cation Mobile phase – [**1.7 MilliMolar HNO<sub>3</sub> + 1.7 Dipicolinic acid**]/Liter
- 5.3. Suppressor Solution – [**50 Millimolar H<sub>2</sub>SO<sub>4</sub>**]/Liter

## **6. Shut Down of Instrument:**

- 6.1. Click on **Workplace**> Go to the **Equilibration**>Click on **STOP HW**.
- 6.2. Close the Software **MagIC Net 4.2**
- 6.3. **Red Stop** the Autosampler with long press stop button.
- 6.4. Switch of the instrument switches in rear side of the both instruments.
- 6.5. Switch off the UPS.