

Synthesis of Path Generation Compliant Mechanism (PGCM) using Local Search Based Multi-objective Genetic Algorithm

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By:
Deepak Sharma
Y4105080



Overview

- Introduction
- Literature Review
- Proposed Approach
- Case studies
- Conclusions
- Future Work
- References



1. Introduction

1.1 Definition

Compliant mechanisms are flexible structures which generate some desired path and/or transmit force by going elastic deformation (under some applied load) instead of through rigid linkages/joints as in rigid body mechanism.



1.2 Advantages

- Less friction, reduce wear and need of lubrication
- Ease of manufacturing without assembly
- Jointless structure and Monolithic nature
- Reduction in Backlash Error
- Reduction in vibration and noise
- Reduction in weight over rigid body counterparts



1.3 Applications

- Product Design
- Offshore structures
- Smart Structures
- MEMS : Microstructure structure, sensors and actuators



2. Literature Review

- Two approaches of systematic design of Compliant Mechanism
 - Kinematic based approach
 - Continuum Mechanics based approach

2.1 Kinematic based approach

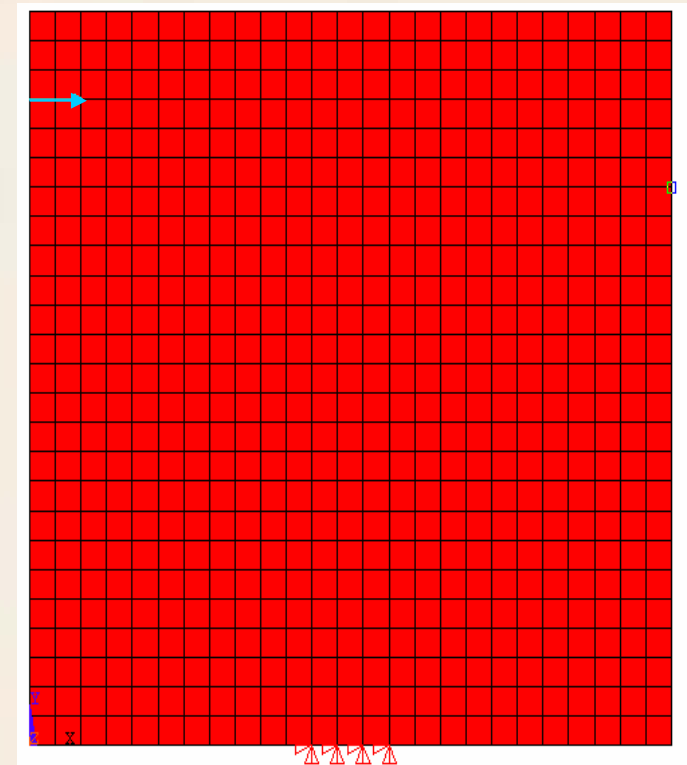
Midha, Her and Salamon[1992], ,Howell and Midha [1995,1996], Hetrick, Kota [1999]

- Pseudo rigid body models
- Converting hinges into elastic hinges
- Nonlinear behavior
- Limitation: Manufacturing of hinges at micro level



2.2 Continuum Mechanics based approach

- Focuses on the determination of the topology, shape and size of the mechanism
- Popular strategy:
 - Discretize the allowable design space (FE)
 - Apply Boundary Conditions
 - FEM Analysis
 - Optimization algorithm
 - Determines whether element contains material or void



2.3 Different methodologies in continuum based approaches

- By Homogenization method { Bendsoe, Kikuchi, Nishiwaki, Frecher, Min [1988, 1998] }
 - Material property depends: Size and orientation of the void within the element
 - Multi-objective problem
 - Based on kinematic requirement (Max. of mutual mean compliance between input and output ports)
 - Based on structural requirement (Min. of mutual mean compliance between output region and work-piece)
 - Weighted Sum of objective functions or ratio of objective functions
 - Sensitivity analysis of objective function with respect to design variables using differential calculus.
 - Sequential Linear programming (SLP)



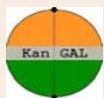
Different methodologies in continuum based approaches (Continued...)

- Material density approach {Yang & Chuang[1994], Kumar & Gossard [1996], Yin & Anathasuresh [2001] }
 - Material Density of each element
- Discrete variable approach using Genetic Algorithm {Chapman, Saitou, Jakiela, Duda [1994, 1996, 2000] }
 - One dimensional (0-1) binary coded bit string chromosome
 - “0” represents no material in the element
 - “1” represents a material in the element
 - Min. of structural compliance subjected to maximum volume
 - Limitation: Check board pattern and floating elements



2.4 Topology optimization of Compliant Mechanism

- Anathasuresh, Kota & KiKuchi [1994]:
 - Maximizing the stiffness (or Minimizing the strain energy)
 - Maximizing the output along desired direction
- Kumar & Gossard [1996]:
 - Shape density function over the structure
 - Assign a threshold value: Below this value refers a hole in the structure
 - Minimizing the compliance subjected to mass of the structure
 - Optimization
 - Sequential Linear Programming (SLP)



Topology optimization of Compliant Mechanism (Continued...)

- **Sigmund [1997]:**
 - Maximizing the mechanical advantage (a ratio between the output and input forces)
 - Subjected to Equilibrium equation of motion, volume, deflection at input port and bounds on element density.
 - Sequential Linear Programming (SLP)
- **Larsen, Sigmund & Bouwstra [1997]:**
 - Material with Negative Poisson's ratio (Lake's foam)
 - Used in designing of Hydrophones and other sensors
 - Low bulk modulus of NPR materials & sensitive to hydrostatic pressure
 - Minimizing the summation of Mechanical and Geometrical advantages
 - Use Homogenization method for FEM analysis
 - Constraint on volume and bounds on elemental densities
 - Optimization algorithms: Simplex Method



Topology optimization of Compliant Mechanism (Continued...)

- Frecker, Ananthasuresh, Nishiwaki, Kikuchi, Kota, Min [1997, 1998]:
 - Maximizing the ratio of mutual potential energy (or output displacement) and strain energy
 - Truss ground structure's constraints
 - Equilibrium equation of motion, volume, and limits on areas of truss members
 - Continuum problem's constraints
 - Equilibrium equation of motion and volume
 - Sequential Linear Programming (SLP)



Topology optimization of Compliant Mechanism (Continued...)

- **Kota, Joo, Li, Rodgers, Sniegowski [2001]:**
 - Maximizing the ratio of Geometrical Advantage to Strain Energy
 - Subjected to Equilibrium equation of motion, volume and bounds on area.
 - Sequential Linear Programming (SLP)
 - Example: Stroke Amplification mechanism
- **Chen, Silva, Kikuchi [2001]:**
 - Material Density function
 - Design of Compliant Mechanism: Maximizing the ratio of mutual mean compliance and composite mean compliance function
 - Subjected to Equilibrium equations and volume
 - Design of Flextensional Actuators: Maximizing the ratio of mean transduction and mean compliance
 - Optimization algorithm: Sequential Linear Programming (SPL)



Topology optimization of Compliant Mechanism (Continued...)

- Yin, Anathasuresh [2001]:
 - Use continuous peak function for material interpolation (Linear combination of a normal distribution function)
 - Advantage: Multiple material can easily be incorporated
 - Minimizing the ratio of mutual strain energy under input force to the mutual strain energy under dummy unit force at output subjected to volume constraint.
- Parsons, Canfield [2002]:
 - Different objective functions for different complaint structures
 - Maximizing the Mechanical efficiency
 - Maximizing the Geometrical advantage
 - Maximizing the Mechanical advantage
 - Minimizing the maximum compressive load
 - Optimization tool: Genetic programming (GA)



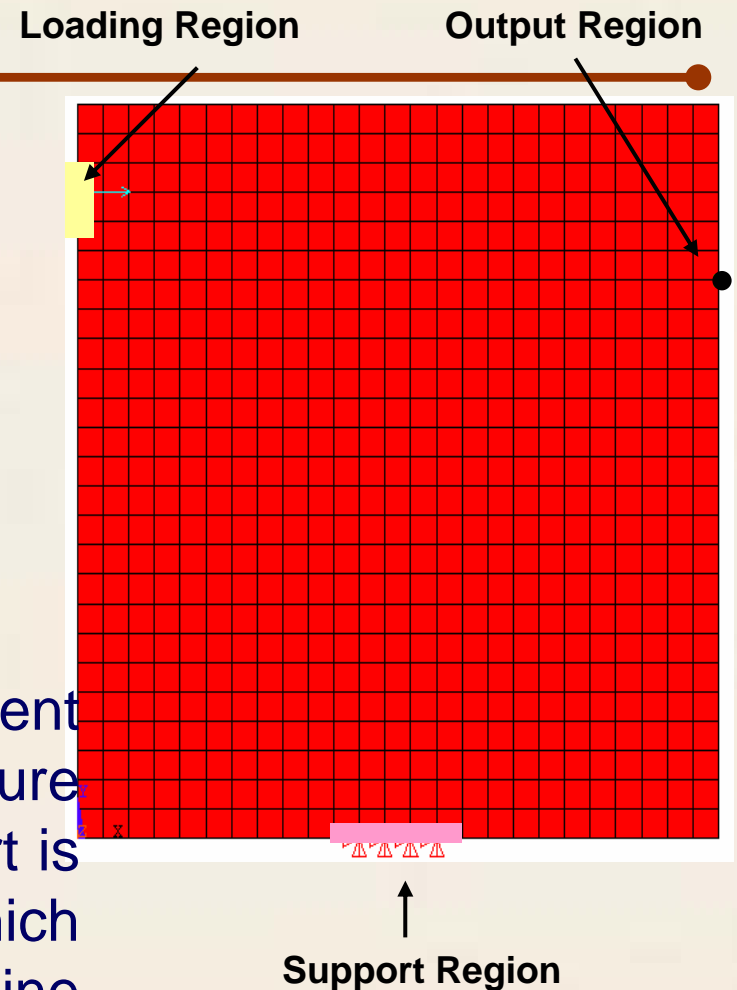
2.5 Limitations

- Single objective analysis.
- Linear FE models are used for synthesis of Compliant Mechanism.
- Transforming a discrete problem into a continuous one.
- Using classical optimization techniques.
- Prescribing a threshold value for variables.
- Arbitrary interpretation : Lead to non-optimum designs



2.6 Path Generation Compliant Mechanism

- Three important regions:
 - Prescribed Boundary conditions
 - Output port is moving along a desired trajectory or path
- When an input force or displacement boundary condition is prescribed, structure deforms elastically such that another part is displaced along some desired path which may be a curvilinear or straight line trajectory



Path Generation Compliant Mechanism (Continued...)

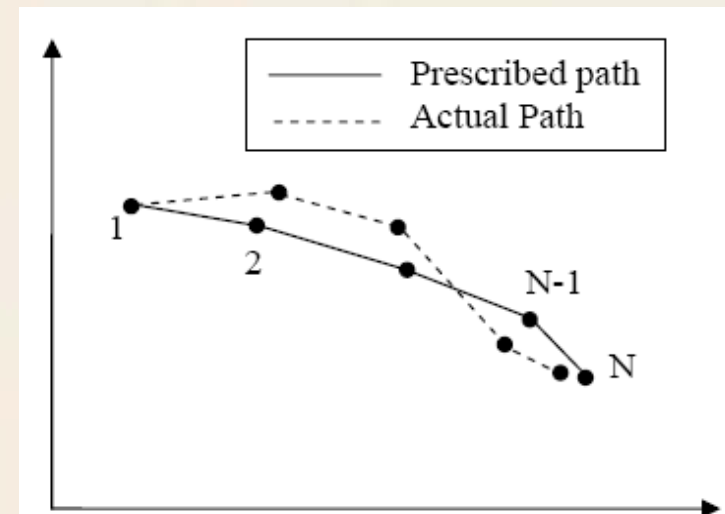
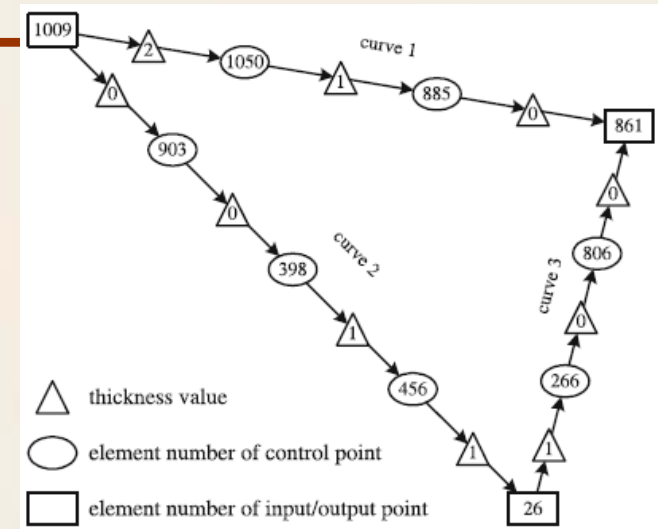
- Tai, Akhtar, Cui, Ray, Chee [2000, 2002, 2005]:

- Chromosome string
- Morphological Technique
- Geometrical Nonlinear model (Abaqus software)

- Objective functions

$$d_{avg} = \frac{1}{N} \sum d_i$$

- Constraint: Input force should be less than the prescribed values
- Evolutionary algorithm (GA)



Path Generation Compliant Mechanism (Continued...)

- Pederson, Buhl, Sigmund [2000, 2001]: Topology synthesis of large displacement compliance mechanism

- Geometrical Nonlinear model

- Topology optimization problem:

- Max. of output displacement
- Constraints: Input displacement, elemental volume, material density

- Path generation mechanism problem

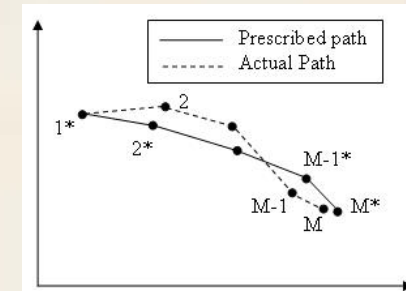
$$\Phi = \sum_{m=1}^M \left[u_{out,m} - u_{out,m}^* \right]^2$$

- Min the summation of error
- Constraint : Input reaction force at each precision point, elemental volume, material density

- Sensitivity Analysis: Adjoint method

- Optimization problem

- Method of moving asymptotes



Path Generation Compliant Mechanism (Continued...)

- **Saxena and Anathasuresh [2001]:**
 - Maximizing the Geometrical Advantage
 - Using Geometrical Nonlinear FE model
 - Frame elements : For implementing general approach and capturing bending modes
 - For sensitivity analysis:
 - Direct Differentiation Method
 - Adjoint Variable Method
 - Optimization Problem
 - Sequential Quadratic Programming (SQL)



Path Generation Compliant Mechanism (Continued...)

- Saxena [2005]: Genetic algorithms used for synthesis of path generation compliant mechanism.

- Objective functions

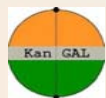
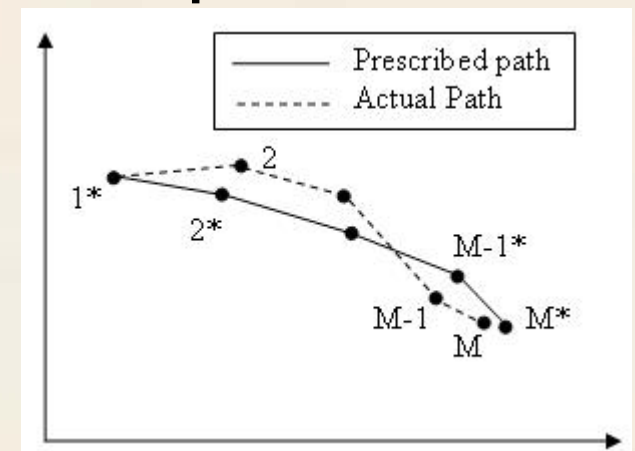
$$\text{Minimize : } (u_{out,m} - u_{out,m}^*) \cdot (u_{out,m} - u_{out,m}^*)$$

for $m=1, \dots, M$

- Geometric Nonlinear FE model

- Optimization problem

- NSGA-II algorithm



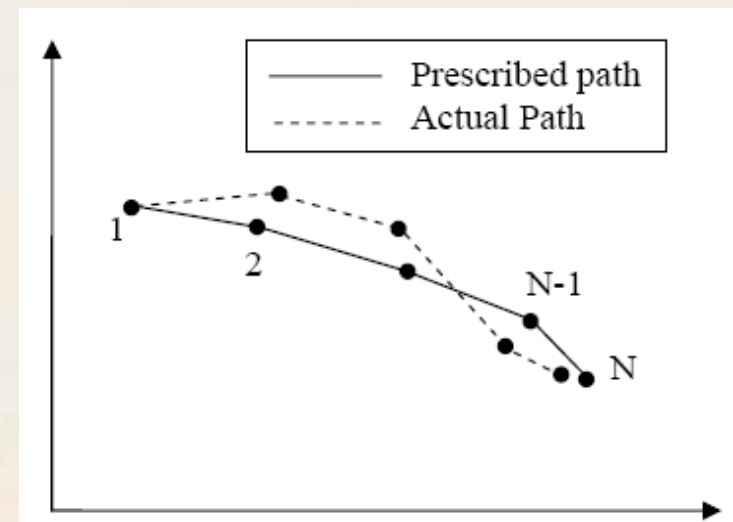
Path Generation Compliant Mechanism (Continued...)

- **Saxena [2005]:**
 - Large displacement compliant mechanism with multiple materials and multiple output ports
 - Variable: Elastic modulus of each element
 - Barrier assignment approach: Multiple materials
 - Objective function for a single output port:
 - Ratio of output displacement and strain energy
 - For multiple output ports, the same number of ratio objectives may be considered.
 - Minimize Volume of continuum
 - Optimization using NSGA-II



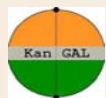
3. Proposed Approach

- Two Conflicting objective problem
 - Minimization of weight
 - Minimization of input energy
- Constraints
 - Maximum 10 % deviation at each precision point



Proposed Approach (Continued...)

- 4 node rectangular element (2 dof per node)
- Discretized structure: Representation scheme [Fig](#)
- Connectivity through repairing
- Geometrical nonlinear FE model (with the help of ANSYS)
- A parallel multi-objective GA
 - [Parallelization](#)
search power of an evolutionary algorithm \propto number of function evaluations
- A spring of constant stiffness at the output point



Proposed Approach (Continued...)

- Optimization using **NSGA-II**
 - Obtain a number of trade-off solutions
- **Clustering** { Zitzler [1999] }
 - Pick a few representative trade-off solutions
- **Local Search** { Goel [2001], Chaudhuri [2002] }
 - Improve the quality of GA solutions
 - Helps in reducing the computational time

$$F(x) = \sum_{j=1}^M \frac{\bar{w}_j \left(f_j^{(x)}_{\max} - f_j^{(x)} \right)}{\left(f_j^{(x)}_{\max} - f_j^{(x)}_{\min} \right)} \quad \bar{w} = \frac{\left(f_j^{\max} - f_j^{(x)} \right) / \left(f_j^{\max} - f_j^{\min} \right)}{\sum_k^M \left(f_k^{\max} - f_k^{(x)} \right) / \left(f_k^{\max} - f_k^{\min} \right)}$$



Proposed Approach (Continued...)

- Local based search
 - Select a representative solution and calculate weighted sum of the scaled fitness
 - Check all elements having material
 - Mutate a bit one by one around all 9 positions
 - FEM analysis after bit wise mutation
 - Calculate weighted sum of the scaled fitness of new string
 - Compare weighted sum of the scaled fitness of new and old string



Proposed Approach (Continued...)

➤ Criteria:

- In case of mutating “0” bit to “1”

Weighted sum of scaled fitness of new string $<$ Weighted sum of scaled fitness of old string
with satisfying all constraint

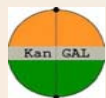
- In case of mutating “1” bit to “0”

Weighted sum of scaled fitness of new string \leq Weighted sum of scaled fitness of old string
with satisfying all constraint

- Else reject the new change and restore all values

➤ Termination criteria of local search

- If there is no bit change and
- If there is no change in values of weighted sum of scaled fitness



4. Case Studies

- Two case
 - Straight Line Trajectory
 - Curvilinear Trajectory
- Same Design Specification for both cases
 - 50mm by 50mm
 - 25 by 25 elements (4 node rectangular element)
- Material : Nylon (3.3 GPa and Poisson ratio of 0.4)
- Applied force: 5 N in five steps (1N in each sub-step)



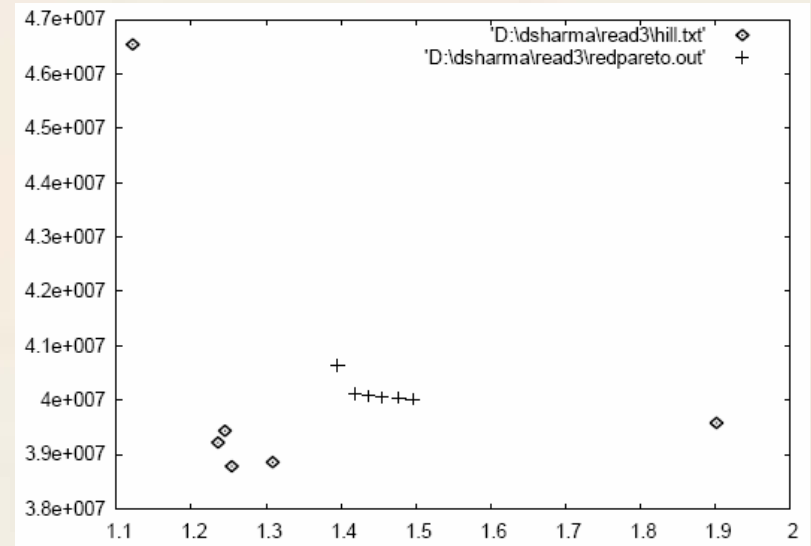
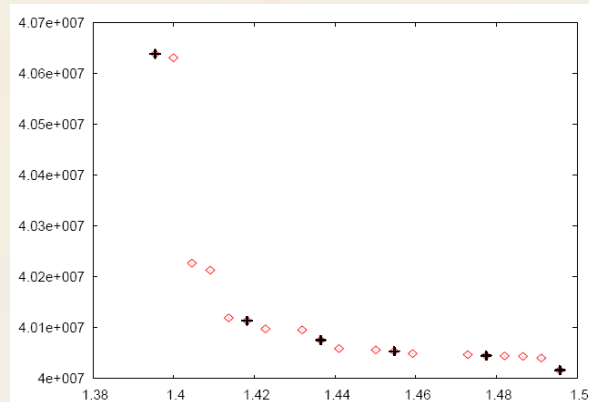
Case Studies (Continued...)

- Prescribed Trajectory
 - Divide into 5 precision points
- A spring of constant stiffness (0.4KN/m)
- NSGA-II
 - Generation: 200
 - Population size: 192
 - Crossover probability : 0.95
 - Mutation probability : 1/ String length
- Six representative solutions have been chosen from Pareto-optimal front {End clustering}
- Local search is employed.

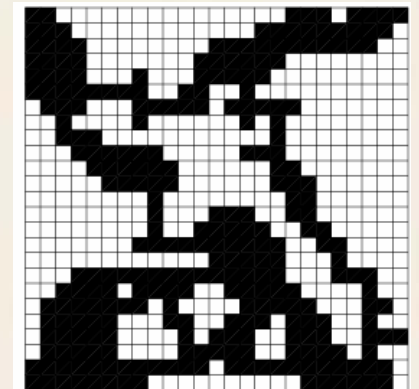
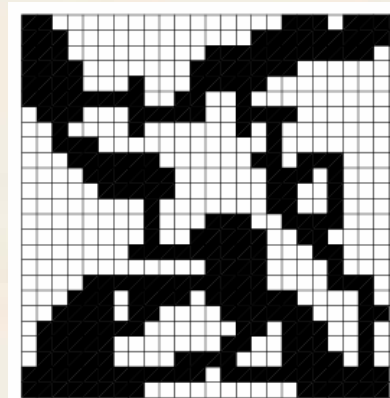
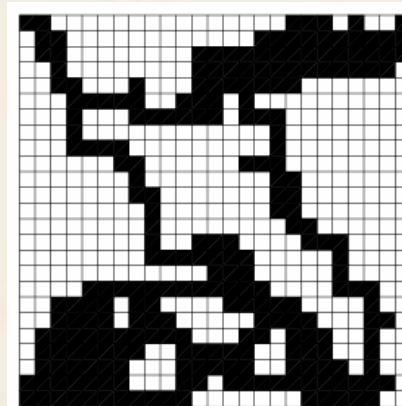


Case Studies (Continued...)

- Straight line trajectory



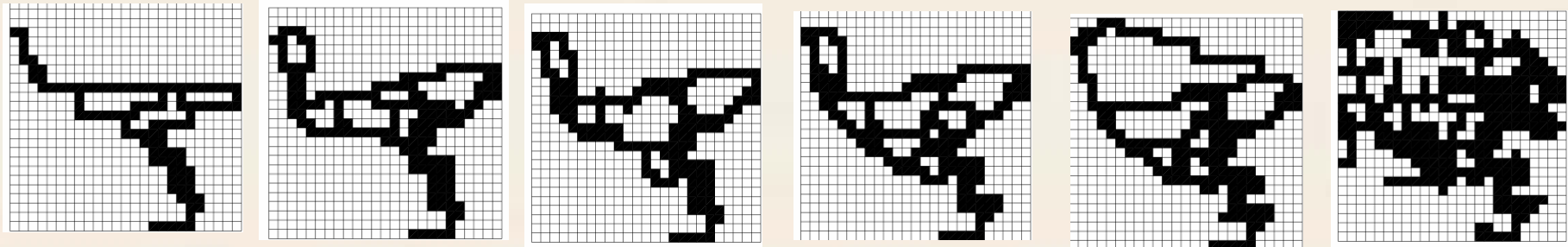
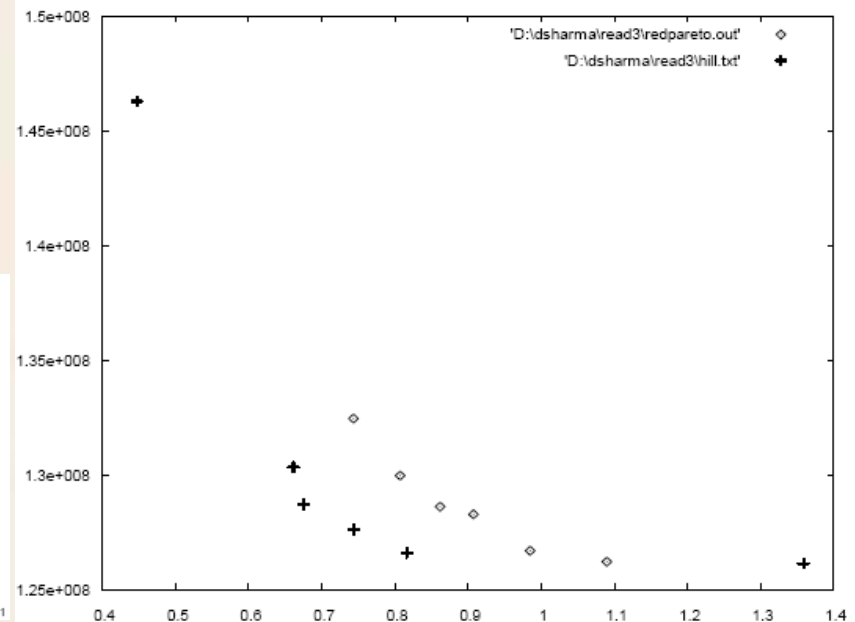
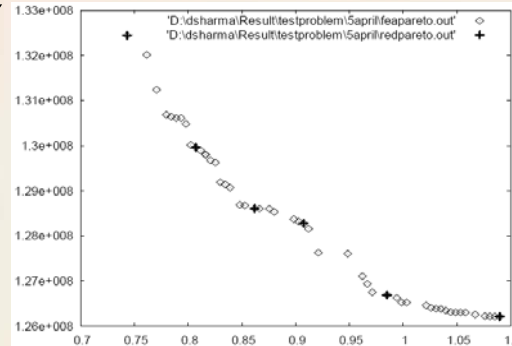
- Deflection
15 % in X-dir.



Case Studies (Continued...)

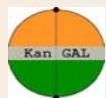
- Curvilinear Trajectory
- Deflection: 29% in X
27% in Y

Output



5. Conclusions

- Posed Multi-objective problem shows a conflicting nature of both objectives for PGCM synthesis.
- NSGA-II algorithm is coupled with geometrical nonlinear finite element model and showing a trade off between the two objectives.
- The proposed local search based MOGA approach is efficient to find optimal topologies of PGCM.
- PGCM problems are computationally intensive. Parallel implementation of the algorithm makes the entire process fast.



Conclusions (Continued...)

- Knee solutions after local search
- Knee solutions are showing almost same values of objective functions but have different designs due to the presence of some stiffeners.



6. Future Work

- Include some other conflicting objective functions
- Further refining the meshing.
- Morphing technique.
- Constraint on stress.
- Varying boundary conditions (in fixed range) for robust designing.
- Manufacturing aspect in the synthesis of PGCM.
- Some experimental studies



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Thanking You



Kanpur Genetic Algorithms Laboratory (KanGAL)
Indian Institute of Technology Kanpur

State of the Art Seminar
Deepak Sharma
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